

TECHNICAL DATA SHEET

Avery Dennison™ FT 21522 is a transfer tape with a solvent free UV-cured modified acrylic adhesive, and a glassine, natural liner with recycled content. High repulsion resistance performance, and a strong resistance to chemicals, plasticizers, UV, and moisture, it ensures reliable adhesion and broad temperature compatibility. Highly suitable for demanding automotive interior applications such as steering wheel foam bonding, where substrates are subject to dimensional stress and temperature cycling, this product is ideal for precision assembly and small complex die-cutting. It excels in applications on curved & convex shapes on various foams and fiber materials.

FEATURES

- High initial tack adhesive
- Easy release glassine natural release liner with recycled content:
 - 15% PCR fibres "Post Consumer Recycled Content"
 - Remaining virgin fibres are unbleached
 - No dyes added, providing a natural color
 - Less chemicals in production & recycling
 - 88 gsm natural glassine liner
- Broad range of service temperatures

BENEFITS

- Excellent resistance to water, solvents, chemicals, plasticizers, temperature and UV light
- High conformability to flat or curved surfaces
- High repulsion resistance for application on curved surfaces and under stress
- Immediate initial adhesion for part placement
- Excellent water jet and die cutting characteristics



CONSTRUCTION

Liner: Glassine natural liner with recycled content

Adhesive : Solvent free UV-cured modified acrylic



Performance
Tapes

Adhesive Properties

Typical Values

THICKNESS (ASTM D3652)		US Mils	MM's	Micron's (µm)
Liner		2.95	0.075	75
Adhesive		2.36	0.060	60
Total Caliper		5.31	0.135	135
PEEL ADHESION (ASTM D3330)				
180° (12") 300 mm / min @ Room Temp				
SUBSTRATE		Lbf / in	US Oz / In	N / Meter
Stainless Steel	20 min dwell	3.92	53	576
	24 hr dwell	4.00	64	700
Polypropylene	20 min dwell	2.72	43	475
	24 hr dwell	2.72	43	475
LOOP TACK (ASTM D6195)				
(12") 300 mm / min @ Room Temp				
SUBSTRATE		Lbf / in	US Oz / In	N / Meter
SS	Initial	3.91	62	684
STATIC SHEAR (ASTM D3654)				
1"sq (6.25 cm²) 1000 g @ Room Temp				
SUBSTRATE		Hours to Fail		
Stainless Steel	Initial	350		
TEMPERATURES		°F	°C	
Minimum Application Temperature		50 °F	10 °C	
Minimum Service Temperature		-40 °F	-40 °C	
Maximum Service Temperature		248 °F	120 °C	

Note: The listed values are typical only and not intended to serve as product specifications

APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

STORAGE / SHELF LIFE

Two years when stored at 18-22 °C (64-72 °F) / 30-70 % relative humidity, out of direct sunlight and in original packaging.

For more information on our bonding tapes and adhesive solutions, call us:

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