

TECHNICAL DATA SHEET

Avery Dennison™ FT 08546 is a single coated aluminium foil tape with a solvent free acrylic adhesive used for sealing ventilation, air conditioning systems, heat and light reflectors, joining and sealing applications and electromagnetic shielding of appliances.

FEATURES

- Dead soft aluminium foil
- Acrylic based adhesive
- Easy release glassine liner
- Gloss aluminium foil

BENEFITS

- Excellent resistance to moisture and plasticizers
- Excellent resistance to temperature, solvents and UV light
- Low fogging & VOC characteristic according to VDA 278
- Eco-friendly manufacturing process without emissions
- Adhesive suitable for applications requiring food contact



CONSTRUCTION

Facestock: Gloss aluminum foil 55 µm

Adhesive: Solvent free acrylic

Liner: White glassine

Adhesive Properties	Typical Values		
THICKNESS (ASTM D3652)	US Mils	MM's	Micron's (µm)
Liner	2.64	0.067	67
Adhesive + Carrier	4.29	0.109	109
Total Caliper	6.93	0.176	176
PEEL ADHESION (ASTM D3330)			
180° (12") 300 mm / min @ Room Temp			
SUBSTRATE		Lbf / in	N / Meter
Stainless Steel	20 min dwell	6.28	1100
	24 hr dwell	6.85	1200
PEEL ADHESION (ASTM D3330)			
90° (12") 300 mm / min @ Room Temp			
SUBSTRATE		Lbf / in	N / Meter
Stainless Steel	20 min dwell	3;71	650
	24 hr dwell	5.14	900
STATIC SHEAR (ASTM D3654)			
1" sq (6.5 cm ²); 1000 g			
SUBSTRATE		Min to Fail	
Stainless Steel		1000	
TEMPERATURES		°F	°C
Minimum Application Temperature		50 °F	10 °C
Minimum Service Temperature		-40 °F	-40 °C
Maximum Service Temperature		284 °F	140 °C

Note: The listed values are typical only and not intended to serve as product specifications

APPLICATION TECHNIQUES

- It is essential, with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

Two years when stored at 64-72 °F (18-22 °C) / 30-70 % relative humidity, out of direct sunlight and in original packaging.

For more information on our bonding tapes and adhesive solutions, call us:

North America: +1 866 462 8379

Asia Pacific: +86 512 57155001

Europe: +32 (0)14 40 48 11

www.tapes.averydennison.com