



# FT 7512L

Avery Dennison FT 7512L is a 120 micron double coated tissue tape with a modified acrylic adhesive designed for dimensional stability and improved handling with ease of die cutting and laminating. The specially designed adhesive provides high adhesion to a variety of foam and fiber materials.

## **FEATURES**:

- Modified acrylic adhesive
- Tissue carrier
- Poly coated kraft release liner

## **BENEFITS**:

- High adhesion to a variety of foams, felts, nonwoven and fibrous materials
- Offers high peel adhesion and initial tack
- Excellent conformability to irregular or curved surfaces
- Facilitates easy liner removal at point of application



# **CONSTRUCTION:**

Liner: White PCK with Avery Dennison logo Adhesive: Modified Acrylic Carrier: Tissue Adhesive: Modified Acrylic



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Adhesive Properties	Typical Values				
THICKNESS	US Mils	US Mils m		Microns (µm)	
Adhesive + Carrier	4.7	0.	.12	120	
Liner	4.3	0.	.11	110	
Total	9.0		.23	230	
*PSTC-133					
PEEL ADHESION					
2 mil PET; 180°; 12" / min					
Substrate	Lbf / in		N / 25mm		
	20 min	24 hr	20 min	24 hr	
Stainless steel	4.3	5.5	19	24	
Polypropylene	6.4	6.9	28	30	
*PSTC-101, ASTM D-3330, STD-10					
LOOP TACK					
2 mil PET; 90º; 20" / min; 1" sq (6.5 cm <sup>2</sup> )					
Substrate	Lbf	Lbf / in		N / 25mm	
Aluminum Foil	9.	9.1		40	
*PSTC-16, STD-7					
STATIC SHEAR	Min to	Min to Fail			
Foil; 1" sq (6.5 cm <sup>2</sup> ); 1000 g	> 10	> 10,000			
*PSTC-107, ASTM D 3654, STD-9					
TEMPERATURES					
Min. Application Temp.	50	50 ° F		10 ° C	
Max. Continuous Operating Temp.	248	248 ° F		120 ° C	
Max. Intermittent Operating Temp.	266 ° F		130 ° C		
*TEST METHODS	1		•		

Note: The listed values are typical only and not intended to serve as product specifications

## **APPLICATION TECHNIQUES**

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- · Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

#### STORAGE AND SHELF LIFE

The shelf life of the product is one year when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to Tapes. Avery Dennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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For more information on our bonding tapes and adhesive solutions, visit Tapes.AveryDennison.com