



FT 7508

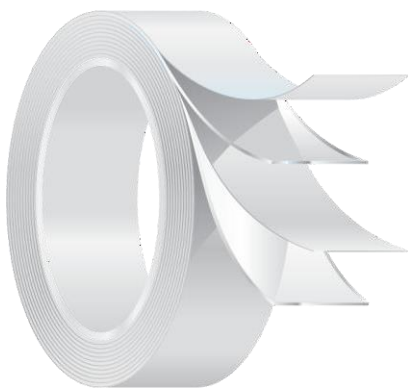
Avery Dennison FT 7508 is an 80 micron double coated tissue tape with a modified acrylic adhesive designed for dimensional stability and improved handling with ease of die cutting and laminating. The specially designed adhesive provides high adhesion to a variety of foam and fiber materials.

FEATURES:

- Modified acrylic adhesive
- Tissue carrier
- Easy release poly coated kraft liner

BENEFITS:

- High adhesion to a variety of foams, felts, nonwoven and fibrous materials
- Provides high peel adhesion and initial tack
- Excellent conformability for adhesion to irregular and curved surfaces
- Facilitates easy liner removal



CONSTRUCTION:

Liner:

White PCK

Adhesive:

Modified acrylic

Carrier:

Tissue

Adhesive:

Modified acrylic

FT 7508

Adhesive Properties	Typical Values		
	US Mils	mm	Microns (µm)
THICKNESS			
Adhesive + Carrier	3.1	0.08	80
Liner	4.3	0.11	110
Total	3.1	0.08	80

*PSTC-133

PEEL ADHESION

2 mil PET; 180°; 12" / min

Substrate	Lbf / in		N / 25mm	
	20 min	24 hr	20 min	24 hr
Stainless steel	4.1	4.3	18	19
Polypropylene	5.0	5.5	22	24

*PSTC-101, ASTM D-3330, STD-10

LOOP TACK2 mil PET; 90°; 20" / min; 1" sq (6.5 cm²)

Substrate	Lbf / in	N / 25mm
Stainless steel	4.6	20

*PSTC-16, STD-7

STATIC SHEAR**Min to Fail**Foil; 1" sq (6.5 cm²); 1000 g

>10,000

*PSTC-107, ASTM D 3654, STD-9

TEMPERATURES

Min. Application Temp.	50 ° F	10 ° C
Max. Continuous Operating Temp.	248 ° F	120 ° C
Max. Intermittent Operating Temp.	266 ° F	130 ° C

*TEST METHODS

Note: The listed values are typical only and not intended to serve as product specifications

APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

STORAGE AND SHELF LIFE

The shelf life of the product is two years when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to Tapes.AveryDennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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For more information on our bonding tapes and adhesive solutions, visit Tapes.AveryDennison.com