



FT 7384

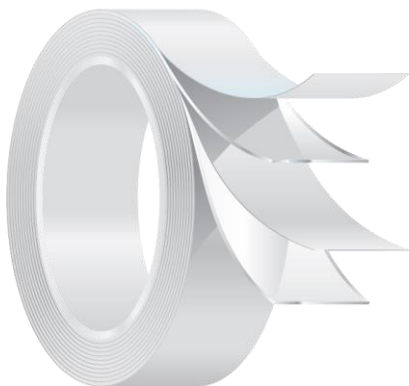
Avery Dennison FT 7384 is a 100 micron double coated film tape featuring a modified acrylic adhesive with a clear PET carrier. The specially designed adhesive offers well balanced performance designed for component mounting in mobile phone assembly.

FEATURES:

- Modified acrylic adhesive
- Clear PET carrier
- Glassine release liner

BENEFITS:

- High adhesion on a variety of substrates, including low surface energy materials
- Excellent cohesion provide high dynamic shear and push out force
- High temperature and UV light resistance
- Provides dimensional stability and excellent water jet and die cutting performance



CONSTRUCTION:

Liner:

Havana glassine without Avery Dennison logo

Adhesive:

Modified acrylic

Carrier:

Clear PET

Adhesive:

Modified acrylic

FT 7384

Adhesive Properties	Typical Values		
	US Mils	mm	Microns (µm)
THICKNESS			
Adhesive + Carrier	3.9	0.10	100
Liner	3.0	0.08	78
Total	6.9	0.18	178

*PSTC-133

PEEL ADHESION

2 mil PET; 180°; 12" / min

Substrate	Lbf / in		N / 25mm	
	20 min	24 hr	20 min	24 hr
Stainless steel	4.6	5.7	20	25
Polycarbonate	5.5	6.5	24	28

*PSTC-101, ASTM D-3330, STD-10

LOOP TACK2 mil PET; 90°; 20" / min; 1" sq (6.5 cm²)

Substrate	Lbf / in		N / 25mm	
Stainless steel	4.8		21	

*PSTC-16, STD-7

STATIC SHEARFoil; 1" sq (6.5 cm²); 1000 g

Substrate	Min to Fail	
Foil; 1" sq (6.5 cm ²); 1000 g	>10,000	

*PSTC-107, ASTM D 3654, STD-9

TEMPERATURES

Min. Application Temp.	50 ° F	10 ° C
Max. Continuous Operating Temp.	212 ° F	100 ° C
Max. Intermittent Operating Temp.	248 ° F	120 ° C

*TEST METHODS

Note: The listed values are typical only and not intended to serve as product specifications

APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

STORAGE AND SHELF LIFE

The shelf life of the product is two years when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to **Tapes.AveryDennison.com** for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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For more information on our bonding tapes and adhesive solutions, visit **Tapes.AveryDennison.com**