



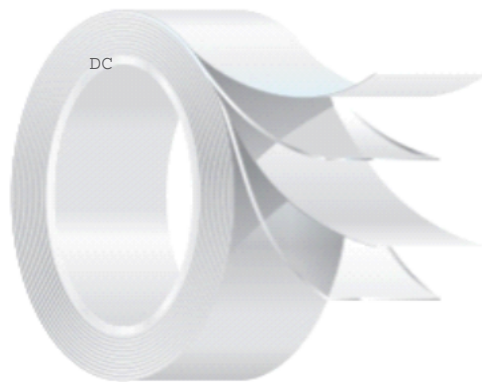
FT 7324

FEATURES

- High tack adhesive
- Strong polyester carrier
- Medium release liner

BENEFITS

- Provides good initial adhesion to a wide variety of common substrates
- Suitable for the bonding to flat and embossed surfaces
- Provides excellent dimensional stability
- Reinforcement of flexible substrates
- Improves die cutting efficiency
- Facilitates easy removal at point of application



CONSTRUCTION:

- Liner:**
White Glassine
- Adhesive 1:**
Rubber
- Carrier:**
Polyester
- Adhesive 2:**
Rubber

FT 7324**Adhesive Properties:****Typical Values**

Thickness	ASTM D3652	US Mils	MM's	Micron's (µm)
Liner		4.1	0.10	104
Adhesive 1 - Liner		0.5	0.01	13
Carrier		1.0	0.03	25
Adhesive 2 - Unwind		1.7	0.04	43
Total Caliper without Liner:		3.2	0.08	81
Total Caliper:		7.3	0.19	185

Peel Adhesion ASTM D3330

180° 12 in (305 mm) / min

Substrate			Lbf / In	N / Meter
SS	Liner	20 min dwell	7.4	1,303
	Unwind		5.7	1,004
	Liner	24 hr dwell	7.7	1,356
	Unwind		6.0	1,057
PP	Liner	20 min dwell	6.6	1,162
	Unwind		4.6	810
	Liner	24 hr dwell	6.9	1,215
	Unwind		4.9	863

Loop Tack ASTM D6195

180° 20 in (508 mm) / min

Substrate			Lbf / In	N / Meter
SS	Liner	Initial	6.9	1,215
	Unwind		6.3	1,109

TEMPERATURES

	° F	° C
Minimum Application Temperature	50° F	10° C
Maximum Continuous Operating Temperature	176° F	80° C
Maximum Intermittent Operating Temperature	204° F	95° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

- Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to Tapes.AveryDennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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