

## TECHNICAL DATA SHEET

**Avery Dennison™ FT 2098** is a dispersion-based pure acrylic transfer tape used for bonding polyurethane foam, polyester fibers, felts and fabrics to a wide variety of substrates. Provides good adhesion to medium and low surface energy materials such as PP, PE, TPO, ABS, PVC, polystyrene and painted metals along with low VOC and fogging performance. Ideal for general purpose foam bonding applications such as gaskets, sound deadening and insulation materials in automotive, building and construction, appliance assembly and general industrial sub-assembly.

### FEATURES

- Dispersion-based pure acrylic adhesive
- APEO free adhesive
- Easy release glassine liner
- Broad range of service temperatures

### BENEFITS

- Excellent resistance to solvents, chemicals, plasticizers, moisture, temperature and UV light
- Low VOC and fogging performance
- Good conformability to flat or curved surfaces
- Immediate initial adhesion for part placement
- Excellent water jet and die cutting characteristics



### CONSTRUCTION

**Liner:** Havana (yellow/brown) glassine liner

**Adhesive:** Dispersion-based pure acrylic



Performance  
Tapes

## Adhesive Properties

## Typical Values

THICKNESS (ASTM D3652)		US Mil's	MM's	Micron's (µm)
Liner		2.64	0.067	67
Adhesive		3.15	0.080	80
Total Caliper		5.79	0.147	147
<b>PEEL ADHESION (ASTM D3330)</b> 180° (12") 300 mm / min @ Room Temp				
<b>SUBSTRATE</b>		<b>Lbf / in</b>	<b>US Oz / In</b>	<b>N / Meter</b>
Stainless Steel	72 hr dwell	5.14	82	900
ABS	72 hr dwell	4.57	73	800
Polypropylene	72 hr dwell	4.00	64	700
<b>LOOP TACK (ASTM D6195)</b> (12") 300 mm / min @ Room Temp				
<b>SUBSTRATE</b>		<b>Lbf / in</b>	<b>US Oz / In</b>	<b>N / Meter</b>
Stainless Steel		4.57	73	800
Finat tack		4.57	73	800
<b>TEMPERATURES</b>			<b>°F</b>	<b>°C</b>
Minimum Application Temperature			32 °F	0 °C
Minimum Service Temperature			-40 °F	-40 °C
Maximum Service Temperature			302 °F	150 °C

Note: The listed values are typical only and not intended to serve as product specifications

## APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

## STORAGE / SHELF LIFE

Two years when stored at 64-72 °F (18-22 °C) / 30-70 % relative humidity, out of direct sunlight and in original packaging.

For more information on our bonding tapes and adhesive solutions, call us:

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[www.tapes.averydennison.com](http://www.tapes.averydennison.com)