# FM 7675I

Avery Dennison FM 7675I is a 250 micron double coated black PE foam tape with a modified acrylic adhesive designed for high-end mounting applications in smart devices and electronics such as mobile phone assembly lens bonding. FM 7675I is suitable for industrial applications where dimensional stability and resistance to high temperatures, moisture and UV light are required.

# **FEATURES:**

- Modified acrylic adhesive
- Closed cell black PE foam carrier
- · Poly coated kraft release liner

# **BENEFITS:**

- High adhesion on a variety of substrates, including low surface energy materials
- Excellent cohesion provides high dynamic shear and push out resistance
- · Resistant to high temperatures and UV light
- · Good moisture and dimensional stability
- Waterproof with IPX7 certification



# **CONSTRUCTION:**

Liner:

White PCK with Avery Dennison logo

Adhesive:

Modified Acrylic

Carrier:

Black PE Foam

Adhesive:

Modified Acrylic



#### FM 76751

Adhesive Properties		Typical Values			
THICKNESS	US Mils	m	nm	Microns (µm)	
Adhesive + Carrier	9.8		25 250		
Liner	4.3	0.	.11	110	
Total	14.1	0.	.36	360	
*PSTC-133		•	•		
PEEL ADHESION					
2 mil PET; 180°; 12" / min					
Substrate	Lbf / in		N / 25mm		
	20 min	24 hr	20 min	24 hr	
Stainless steel	4.6	5.5	20	24	
*PSTC-101, ASTM D-3330, STD-10					
LOOP TACK					
2 mil PET; 90°; 20" / min; 1" sq (6.5 cm <sup>2</sup> )					
Substrate	Lbf / in		N / 25mm		
Stainless steel	7.8		34		
*PSTC-16, STD-7			1		
STATIC SHEAR	Min to Fail				
Foil; 1" sq (6.5 cm <sup>2</sup> ); 1000 g	> 10,000				
*PSTC-107, ASTM D 3654, STD-9	•				
TEMPERATURES		· · · · · · · · · · · · · · · · · · ·			
Min. Application Temp.	50 ° F		10 ° C		
Max. Continuous Operating Temp.	212 ° F		100 ° C		
Max. Intermittent Operating Temp.	248 ° F		120 ° C		
*TEST METHODS	1		•		

Note: The listed values are typical only and not intended to serve as product specifications

# **APPLICATION TECHNIQUES**

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

### STORAGE AND SHELF LIFE

The shelf life of the product is one year when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to **Tapes.AveryDennison.com** for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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