

TECHNICAL DATA SHEET

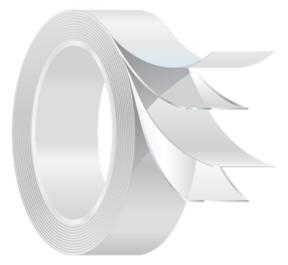
Avery Dennison™ FM 467 is a 1320µ double coated black polyethylene foam tape with acrylic adhesive on both sides. It has good tack and very high shear properties. It is suitable for badge and emblem mounting in automobiles.

FEATURES

- Double coated polyethylene foam carrier
- Pure acrylic adhesive skin
- Polyethylene protected paper liner

BENEFITS

- Proven performance through multiple years of use
- Easy to die-cut properties allow for even small die-cut pieces



CONSTRUCTION

Liner: Brown Poly-coated paper Adhesive 1: Acrylic Carrier: Black closed-cell pe foam 140kg/m³ Adhesive 2: Acrylic





Adhesive Properties		Typical Values		
THICKNESS (ASTM D3652)	US Mils	MM's	Micron's (µm)	
Liner	5.1	0.13	130	
Adhesive + carrier	52.0	1.32	1320	
Total Caliper	57.1	1.45	1450	
PEEL ADHESION (ASTM D1000) 180° (12") 300 mm / min @ Room Temp		•		
SUBSTRATE		Lbf / in	N / Meter	
Stainless Steel	24 hr dwell	6.4	1120	
DYNAMIC SHEAR (ASTM D- 1002) 1"sq (6.25 cm2) 2mm / min @ Room Temp		•		
SUBSTRATE		Lbf / in ²	kPa	
Stainless Steel	24 hr dwell	87	600	
PLUCK ADHESION (ASTM D897) Aluminum 1" 180° 0.5" / min				
SUBSTRATE		Lbf / in ²	kPa	
MSE Clearcoat	24 hr dwell	87	600	
STATIC SHEAR (ASTM D3654) 1" sq (6.5 cm2) 1000 g				
SUBSTRATE		min		
Stainless Steel	24 hr dwell	> 10.000		
TEMPERATURES		°F	°C	
Minimum Application Temperature		50 °F	10 °C	
Minimum Service Temperature		-40 °F	-40 °C	
Maximum Service Temperature		212 °F	100 °C	

Note: The listed values are typical only and not intended to serve as product specifications

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

• Two years when stored at 64-72 °F (18-22 °C) / 30-70 % relative humidity, out of direct sunlight and in original packaging.

For more information on our bonding tapes and adhesive solutions, call us:

North America: +1 866 462 8379 Asia Pacific: +86 512 57155001 Europe: +32 (0)14 40 48 11

www.tapes.averydennison.com

@2020, Avery Dennison Corporation. Avery Dennison and the triangle logo are registered trademarks of Avery Dennison Corporation. All rights reserved.

