



## AFB™ 6215B

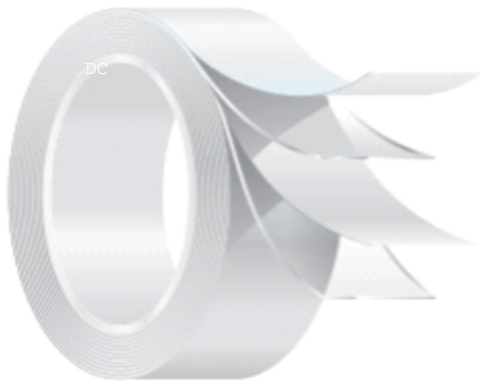
Avery Dennison™ AFB™ 6215B is a black acrylic foam tape with double coated modified acrylic adhesive on both sides. This conformable foam adhesive bonds well to a broad range of medium to low surface energy paints and plastics, including many powder coated paints. Excellent shear strength and resistance to UV and elevated temperatures. Suitable for office furniture and telecommunication mounting, decoration and TV frame mounting.

### FEATURES

- Foam tape with viscoelastic acrylic foam carrier
- Closed cell structure
- Acrylic adhesive system

### BENEFITS

- High adhesion combined with good shear absorbs shock and distributes stress evenly
- Good moisture, UV and high temperature resistance
- Uniform bonding performance
- Helps eliminate the need for mechanical fasteners, drilling or grinding and related clean-up for certain applications
- Polyethylene liner helps provide good moisture stability and easier converting with its high tear strength



### CONSTRUCTION:

#### Liner:

Red Polyethylene Liner with Imprinted Avery Logo

#### Adhesive 1:

Black Acrylic

#### Carrier:

Black Acrylic Foam Core

#### Adhesive 2:

Black Acrylic

**AFB™ 6215B****Adhesive Properties:****Typical Values**

Thickness	ASTM D3652	US Mils	MM's	Micron's (µm)
Liner		5.1	0.13	130
Carrier & Adhesive		59.1	1.50	1500
Total Caliper without Liner:		59.1	1.50	1500
Total Caliper:		64.2	1.63	1630

**Peel Adhesion**

ASTM D3330

90° 12 in (300 mm) min @ Room Temp

Substrate			Lbf / in	N / Meter
SS	Liner	20 min dwell	15.3	2,694
SS	Liner	72 hr dwell	19.2	3,381

**Dynamic Shear**

ASTM D1002

180° 0.5 in (12.7 mm) / min @ Room Temp

Substrate			Lbf / in	N / Meter
SS	Liner	72 hr dwell	91.4	16,096

**Normal Tensile**

180° 2 in (50.8 mm) / min @ Room Temp

Substrate			Lbf / in	N / Meter
Aluminum	Liner	72 hr dwell	89.9	15,831

**Static Shear**

ASTM D3654

180° 1" sq (6.5 cm<sup>2</sup>) 500 g @ 194°F / 90°C

Substrate			Min to Fail	
SS	Liner	Initial	> 10,000	

**TEMPERATURES**

	° F	° C
Minimum Service Temperature	230° F	110° C
Maximum Service Temperature	302° F	150° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

**APPLICATION TECHNIQUES**

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

**STORAGE / SHELF LIFE**

- One year when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to [Tapes.AveryDennison.com](http://Tapes.AveryDennison.com) for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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Performance  
Tapes

Asia Pacific  
Kunshan, China,  
NO. 618 Nanhe Road  
Kunshan Economic &  
Technological Zone  
China, 215335  
Phone: +86 512 57155001  
Fax: +86 512 57155059

Europe  
Tieblokkenlaan 1  
B-2300 Turnhout  
Belgium  
Phone: +32 (0)14 40 48 11  
Fax: +32 (0)14 40 48 55

North America  
250 Chester Street  
Painesville, Ohio  
44077 USA  
Phone: +1 866-462-8379  
Fax: +1 888-358-4469