



AFB™ 6111GW

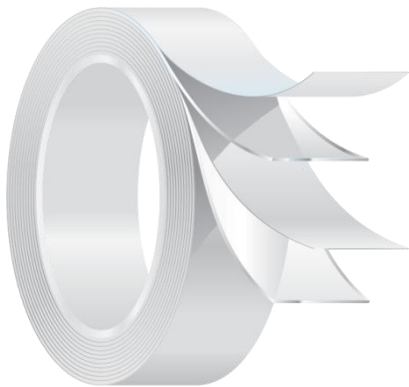
Avery Dennison AFB 6111GW is a grey acrylic double coated foam tape with multipurpose acrylic adhesive on both sides. This firm foam adhesive offers strong lamination properties and good weather and environmental resistance. An additional layer of adhesive offers resistance of migration toward plasticizer in vinyl substrates. Suitable for a wide range of applications, including large domestic appliances, nameplate or sign bonding, and control panel mounting

FEATURES:

- Foam tape with viscoelastic acrylic foam carrier
- Closed cell structure
- Acrylic adhesive system
- Easy release liner

BENEFITS:

- High adhesion combined with good shear absorbs shock and distributes stress evenly
- Good moisture, UV and high temperature resistance
- Uniform bonding performance
- Can help eliminate the need for mechanical fasteners, drilling or grinding and related clean-up for certain applications



CONSTRUCTION:

Liner:

PE coated white paper

Adhesive:

Multiple Purpose Acrylic

Carrier:

Gray Acrylic Foam Core

Adhesive:

Multiple Purpose Acrylic

AFB 6111GW

Adhesive Properties	Typical Values			
	US Mils		mm	Microns (µm)
THICKNESS				
Adhesive + Carrier	43.3		1.10	1100
Liner	6.3		0.16	160
Total	49.6		1.26	1260
*PSTC-133				
PEEL ADHESION				
2 mil PET; 90°; 12" / min				
Substrate	Lbf / in		N / 25mm	
	20 min	72 hr	20 min	72 hr
Stainless steel	13.9	17.8	61	78
*PSTC-101, ASTM D-3330, STD-10				
DYNAMIC SHEAR				
2 mil PET, 0.5 in / min (12.7 mm / min) 72hr@RT				
Substrate	Lbf / in²		kPa	
Stainless steel	99		680	
*ASTM D-1002				
NORMAL TENSILE				
Aluminum 2in / min (50.8 mm / min) 1" sq (6.5 cm ²) 72hr@RT				
Substrate	Lbf / in²		kPa	
Stainless steel	97		670	
*ASTM D-897				
STATIC SHEAR				
2 mil PET; 1" sq (6.5 cm ²); 500g@90°C				
Substrate	Min to Fail			
Stainless steel	>10,000 min			
*PSTC-107, ASTM D 3654, STD-9				
TEMPERATURES				
Min. Application Temp.	50 ° F		10 ° C	
Max. Continuous Operating Temp.	192 ° F		90 ° C	
Max. Intermittent Operating Temp.	302 ° F		150 ° C	
*TEST METHODS				

Note: The listed values are typical only and not intended to serve as product specifications

APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

STORAGE AND SHELF LIFE

The shelf life of the product is one year when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to Tapes.AveryDennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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Performance
Tapes

Asia Pacific
Kunshan, China,
NO. 618 Nanhe Road
Kunshan Economic &
Technological Zone
China, 215335
Phone: +86 512 57155001
Fax: +86 512 57155059

Europe
Tieblokkenlaan 1
B-2300 Turnhout
Belgium
Phone: +32 (0)14 40 48 11
Fax: +32 (0)14 40 48 55

North America
250 Chester Street
Painesville, Ohio
44077 USA
Phone: +1 866-462-8379
Fax: +1 888-358-4469

For more information on our bonding tapes and adhesive solutions, visit Tapes.AveryDennison.com