



# FT 7383L

Avery Dennison FT 7383L is a 50 micron double coated film tape featuring a modified acrylic adhesive with a clear PET carrier. The specially designed adhesive offers well balanced performance designed for component mounting in mobile phone assembly.

#### FEATURES:

- Modified acrylic adhesive
- Clear PET carrier
- Glassine release liner

## **BENEFITS:**

- High adhesion on a variety of substrates, including low surface energy materials
- Excellent cohesion provide high dynamic shear and push out force
- High temperature and UV light resistance
- Provides dimensional stability and excellent water jet and die cutting performance



# **CONSTRUCTION:**

Liner: Havana glassine with Avery Dennison logo

Adhesive:

Modified acrylic

Carrier:

Clear PET

- Adhesive:
  - Modified acrylic



#### FT 7383L

Adhesive Properties	Typical Values				
THICKNESS	US Mils	US Mils n		n Microns (µm)	
Adhesive + Carrier	2.0	0.	.05	50	
Liner	2.9	0.0	074	74	
Total	2.0		.05	50	
*PSTC-133					
PEEL ADHESION					
2 mil PET; 180°; 12" / min					
Substrate	Lbf / in		N / 25mm		
	20 min	24 hr	20 min	24 hr	
Stainless steel	3.4	3.9	15	17	
Polypropylene	3.2	4.1	14	18	
*PSTC-101, ASTM D-3330, STD-10					
LOOP TACK					
2 mil PET; 90º; 20" / min; 1" sq (6.5 cm <sup>2</sup> )					
Substrate	Lbf	Lbf / in		N / 25mm	
Stainless steel	2	2.7		12	
*PSTC-16, STD-7					
STATIC SHEAR	Min te	Min to Fail			
Foil; 1" sq (6.5 cm²); 1000 g	>10	>10,000			
*PSTC-107, ASTM D 3654, STD-9					
TEMPERATURES					
Min. Application Temp.	50	50 ° F		10 ° C	
Max. Continuous Operating Temp.	212	212 ° F		100 ° C	
Max. Intermittent Operating Temp.	248	248 ° F		120 ° C	
*TEST METHODS	•		•		

Note: The listed values are typical only and not intended to serve as product specifications

## **APPLICATION TECHNIQUES**

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- · Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

## STORAGE AND SHELF LIFE

The shelf life of the product is two years when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to Tapes. Avery Dennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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For more information on our bonding tapes and adhesive solutions, visit Tapes.AveryDennison.com