



FT 9325 PG

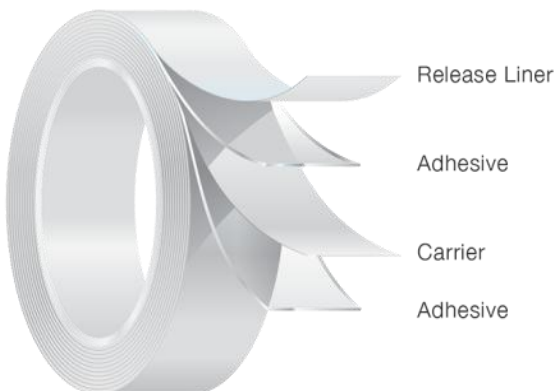
Excellent for applications requiring good adhesion and high shear performance. The tape adheres well to a variety of different substrates Used in packaging applications

FEATURES:

- Aggressive, high-tack, rubber based adhesive
- Excellent shear properties; room & elevated temperatures
- Polyester carrier and densified kraft suitable for die cutting

BENEFITS:

- Strong bond to a variety of substrates
- Product reliability
- Excellent adhesion to paper stock and corrugated substrates
- Good cohesive strength adhesive



CONSTRUCTION:

Liner:

Densified Kraft

Adhesive 1 Liner:

Rubber

Carrier:

Polyester

Adhesive 2 Uwind:

Rubber

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Adhesive Properties:		Typical Values		
Thickness	Test Method(s): PSTC-133	US MILS	MM's	Microns (µm)
Liner:		3.6	0.09	91
Carrier & Adhesives:		5.9	0.15	151
Total Caliper:		9.5	0.24	242

PEEL ADHESION		Test Method(s): PSTC-101, ASTM D-3330, STD-10		
2 mil PET 180° 12" min				
Substrate		Lbf / In	US Oz / In	N / Meter
SS	Liner Initial	9.5	152	1663
	Unwind Initial	9.0	144	1576

LOOP TACK		Test Method(s): PSTC-16, STD-7		
2 mil PET 180° 20" min				
Substrate		Lbf / In	US Oz / In	N / Meter
SS	Liner	13.0	208	2276
	Unwind	10.0	160	1751

STATIC SHEAR		Test Method(s): PSTC-107, ASTM D 3654, STD-9		
2 mil PET 1" sq (6.5 cm2) 5.5 lbs (2.5 kg)				
Substrate		Min to Fail		
SS	Liner	> 10,000		
	Unwind	> 10,000		

TEMPERATURES	° F	° C
Min Application Temp	50 ° F	10 ° C
Max Continuous Operating Temp	200 ° F	93 ° C
Max Continuous Operating Temp	225 ° F	107 ° C
Max Cont OpTemp w/ Heat Lam		

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

- One year when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

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