



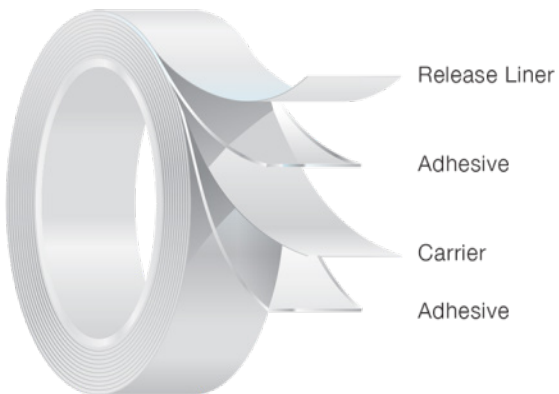
FT 7324

FEATURES:

- High tack adhesive
- Strong polyester carrier
- Medium release liner

BENEFITS:

- Provides good initial adhesion to a wide variety of common substrates
- Suitable for the bonding to flat and embossed surfaces
- Provides excellent dimensional stability
- Reinforcement of flexible substrates
- Improves diecutting efficiency
- Facilitates easy removal at point of application



CONSTRUCTION:

Liner:

White Glassine

Adhesive:

Rubber

Carrier:

Polyester

Adhesive 2 Uwind:

Rubber

FT 7324

Adhesive Properties:		Typical Values		
Thickness	Test Method(s): PSTC-133	US Mils	MM's	Microns (µm)
Liner:		4.1	0.10	104
Carrier & Adhesives:		3.2	0.08	82
Total Caliper:		7.3	0.19	186

PEEL ADHESION		Test Method(s): PSTC-101, ASTM D-3330, STD-10		
2 mil PET 180° 12" min				

Substrate			Lbf / In	US Oz / In	N / Meter
SS	Liner	20 min dwell	7.4	119	1299
	Liner	24 hr dwell	7.7	123	1350
Polypropylene	Unwind	20 min dwell	5.7	91	1000
	Unwind	24 hr dwell	6.0	96	1051
Polypropylene	Liner	20 min dwell	6.6	105	1150
	Liner	24 hr dwell	6.9	110	1199
Polypropylene	Unwind	20 min dwell	4.6	74	811
	Unwind	24 hr dwell	4.9	79	860

LOOP TACK		Test Method(s): PSTC-16, STD-7		
2 mil PET 180° 20" / min				

Substrate			Lbf / In	US Oz / In	N / Meter
SS	Liner	Initial	6.9	110	1199
Polypropylene	Unwind	Initial	6.3	100	1100

TEMPERATURES	° F	° C
Min Application Temp	50 ° F	10 ° C
Max Continuous Operating Temp	176 ° F	80 ° C
Max Intermittent Operating Temp	204 ° F	95 ° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

- Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to Tapes.AveryDennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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Performance
Tapes

Asia Pacific
Kunshan, China,
NO. 618 Nanhe Road
Kunshan Economic &
Technological Zone
China, 215335
Phone: +86 512 57155001
Fax: +86 512 57155059

Europe
Tieblokkenlaan 1
B-2300 Turnhout
Belgium
Phone: +32 (0)14 40 48 11
Fax: +32 (0)14 40 48 55

North America
250 Chester Street
Painesville, Ohio
44077 USA
Phone: +1 866-462-8379
Fax: +1 888-358-4469