

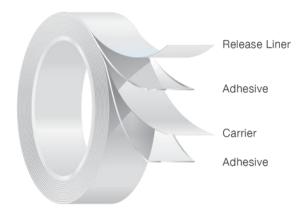
FT 674

FEATURES:

- · High coat-weight adhesive
- Extremely high tack adhesive
- Specially designed adhesive
- · Glass fibre scrim carrier

BENEFITS:

- · Provides excellent initial adhesion to a wide variety of substrates
- · Good bonding to uneven surfaces
- Ideal for bonding to foamed rubbers and plastics used in the manufacture of industrial and domestic gaskets and weather seals
- Imparts a high degree of resistance to volatile components of foamed rubbers and plastics
- Dimensional stable adhesive carrier



CONSTRUCTION:

Liner:

Yellow Glassine

Adhesive

Rubber

Carrier:

Figerglass Scrim

Adhesive 2 Uwind:

Rubber



FT 674

Carrier & Adhesives: 2.9 0.07		Typical Values	110.1411			Adhesive Properties:
Test Method(s): PSTC-101, ASTM D-3330, STD-10	Microns (μm)			Test Method(s): PSTC-133		
Test Method(s): PSTC-101, ASTM D-3330, STD-10	74					
PEEL ADHESION Test Method(s): PSTC-101, ASTM D-3330, STD-10	194	0.19	7.7			Carrier & Adhesives:
Peel	268	0.27	10.6			Fotal Calinar:
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Liner 20 min dwell 14.2 227			M D-3330, STD-10	Test Method(s): PSTC-101, AS		
24 hr dwell 14.2 227 238 24 hr dwell 14.9 238 238 24 hr dwell 13.0 207 207 24 hr dwell 13.2 211 24 hr dwell 13.2 211 24 hr dwell 13.2 211 24 hr dwell 24 hr dwell 11.8 189 24 hr dwell 12.2 195 24 hr dwell 11.7 187 24 hr dwell 11.7 187 24 hr dwell 11.8 189 24 hr dwell 11.8 189 25 hr dwell 11.8 189 25 hr dwell 15 hr dwe	NI / Matan	110 0- /1-	1 - 6 /		nın	
24 hr dwell 14.9 238	N / Meter 2479			20	II :	
Painted Steel Liner 20 min dwell 13.0 207 24 hr dwell 13.2 211 25 dycarbonate Liner 20 min dwell 11.8 189 26 lycarbonate Liner 20 min dwell 11.8 189 27 dypropylene Liner 20 min dwell 11.7 187 28 d hr dwell 11.8 189 29 d hr dwell 11.8 189 20 d hr dwell 11.8 189 20 d hr dwell 11.8 189 21 liner 20 min dwell 11.8 189 24 hr dwell 11.8 189 25 d hr dwell 11.8 189 26 liner Initial 8.3 132 27 d hr dwell 11.8 189 28 d hr dwell 11.8 189 29 d hr dwell 11.8 189 20 d hr dwell 11.8 189 20 d hr dwell 11.8 189 21 liner 180° 20° / min 180 132 21 d hr dwell 11.8 189 22 d hr dwell 13.2 189 23 d hr dwell 13.2 189 24 hr dwell 13.2 189 25 d hr dwell 13.2 189 26 d hr dwell 13.2 189 27 d hr dwell 13.2 189 28 d hr dwell 13.2 189 29 d hr dwell 13.2 189 20 d hr dwell 13.2 189 21 d hr dwell 13.2 189 22 d hr dwell 13.2 189 23 d hr dwell 13.2 189 24 hr dwell 13.2 189 25 d hr dwell 13.2 189 26 d hr dwell 13.2 189 26 d hr dwell 13.2 189 27 d hr dwell 13.2 189 28 d hr dwell 13.2 189 29 d hr dwell 13.2 189 20 d hr dwel	2479	221	14.2	20 min dweii	Liner	55
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24 hr dwell 13.2 211	2000	230	14.9	24 nr dwell		
24 hr dwell 13.2 211	2269	007	40.0	00		
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Polycarbonate Liner 20 min dwell 11.8 189 24 hr dwell 12.2 195 Polypropylene Liner 20 min dwell 11.7 187 24 hr dwell 11.8 189 24 hr dwell 11.8 189 24 hr dwell 11.8 189 25 hr dwell 11.8 189 26 mil PET 180° 20" / min 180	2240	244	42.0	0411		
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24 hr dwell 12.2 195	2070	180	11.0	20 min dwall	Linor	Polycorhonoto
Polypropylene	2070	109	11.0	20 min dweii	Linei	Polycarbonate
Dolypropylene	2129	105	12.2	24 br dwoll		
24 hr dwell 11.8 189 20 PTACK Test Method(s): PSTC-16, STD-7 2 mil PET 180° 20" / min Substrate Lbf / ln US Oz / ln I SS Liner Initial 8.3 132 STATIC SHEAR Test Method(s): PSTC-107, ASTM D 3654, STD-9 2 mil PET 1" sq (6.5 cm2) 1000 g Substrate Min to Fail	2129	195	12.2	24 III GWEII		
24 hr dwell 11.8 189 20 PTACK Test Method(s): PSTC-16, STD-7 2 mil PET 180° 20"/min Substrate Lbf/In US Oz/In II SS Liner Initial 8.3 132 STATIC SHEAR Test Method(s): PSTC-107, ASTM D 3654, STD-9 2 mil PET 1" sq (6.5 cm2) 1000 g Substrate Min to Fail	2050	187	11 7	20 min dwell	Liner	Polynronylene
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DOP TACK	2070	189	11.8	24 hr dwell		
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2 mil PET						
Commit C					Į	
Liner			7	Test Method(s): PSTC-16, STI	min	
### Test Method(s): PSTC-107, ASTM D 3654, STD-9 ### mil PET	N / Meter					
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mil PET						
2 mil PET 1" sq (6.5 cm2) 1000 g Substrate Min to Fail						
2 mil PET 1" sq (6.5 cm2) 1000 g Substrate Min to Fail			M D 3654, STD-9	Test Method(s): PSTC-107, AS		STATIC SHEAR
					n2) 1000 g	mil PET 1" sq (6.5 cm2
SS Liner > 900				<u>, </u>		
			> 900		Liner	S
TEMPERATURES °F °C						TEMPERATURES
Min Application Temp 50 ° F 10 ° C				Min Application Temp		
Max Continuous Operating Temp 149 ° F 65 ° C	С	9 F 65 ° C		ax Continuous Operating Temp		Max Continuous Operating

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

Max Intermittent Operating Temp

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

• Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to Tapes. Avery Dennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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158 ° F