



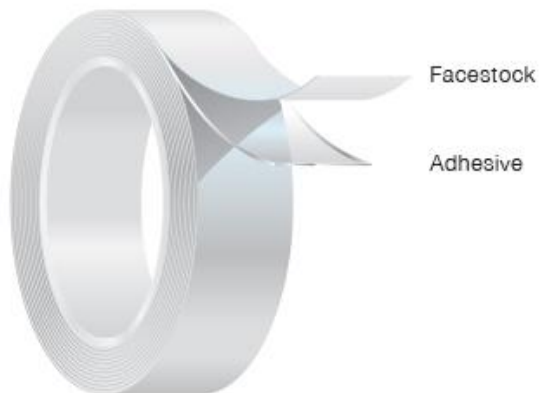
FT 4471

FEATURES:

- Semi-removable adhesive
- Heavy adhesive mass
- Self-wound
- Polypropylene carrier

BENEFITS:

- Repositionable
- Provides constant application performance
- Easy conversion and handling
- Good conformability

**CONSTRUCTION:****Carrier**

Polypropylene

Adhesive:

Semi-removable Rubber

FT 4471

Adhesive Properties:		Typical Values		
Thickness	Test Method(s): PSTC-133	US Mils	MM's	Microns (µm)
Adhesive:		1.4	0.03	35
Carrier and adhesive:		4.1	0.10	104
Total Caliper:		5.5	0.14	139

PEEL ADHESION Test Method(s): PSTC-101, ASTM D-3330, STD-10

Substrate			Lbf / In	US Oz / In	N / Meter
SS	Liner	20 min dwell	1.4	22	240
		24 hr dwell	1.6	26	280
Paper	Liner	20 min dwell	0.9	15	159
		24 hr dwell	1.7	27	299
PVC	Liner	20 min dwell	0.8	13	140
		24 hr dwell	1.0	16	180

TENSILE Test Method(s): PSTC-131, ASTM D-882, STD-3A,B,C

Substrate			Lbf / In	US Oz / In	N / Meter
Product			7.4	119	1299

LOOP TACK Test Method(s): PSTC-16, STD-7

Substrate			Lbf / In	US Oz / In	N / Meter
SS	Liner	Initial	3.1	49	539

STATIC SHEAR Test Method(s): PSTC-107, ASTM D 3654, STD-9

Substrate			Min to Fail		
SS	Liner	Initial	> 800		

TEMPERATURES

	° F	° C
Min Application Temp	50 ° F	10 ° C
Max Continuous Operating Temp	140 ° F	60 ° C
Max Intermittent Operating Temp	158 ° F	70 ° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

- Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to Tapes.AveryDennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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