



AFB™ 8680G

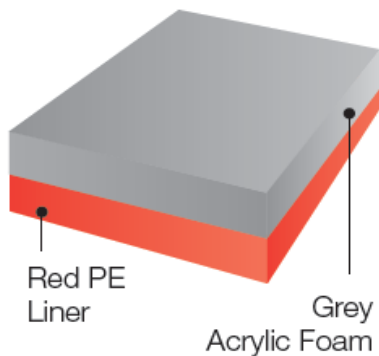
Avery Dennison AFB™ 8680G is a grey acrylic foam tape. This product has excellent adhesion and shear strength, and also resists UV lights and elevated temperatures. AFB™ 8680G is suitable for badge and emblem mounting in automobiles.

FEATURES:

- Foam tape with viscoelastic acrylic foam carrier
- Closed cell structure
- Acrylic adhesive system
- Polyethylene liner helps provide good moisture stability and easier converting with its high tear strength

BENEFITS:

- High adhesion combined with good shear absorbs shock and distributes stress evenly
- Good high temperature resistance
- High bond strength to irregular or curved surfaces
- Very good holding power



CONSTRUCTION:

Liner:

Red Polyethylene Liner

Adhesive:

Acrylic

Carrier:

Gray Acrylic Foam Core

Adhesive:

Acrylic

AFB™ 8680G

Adhesive Properties:		Typical Values		
Thickness	ASTM D-3652	US Mils	MM's	Micron's (µm)
Liner:		5.1	0.13	130
Carrier & Adhesive:		31.5	0.80	800
Total Caliper:		36.6	0.93	930

PEEL ADHESION Test Method(s): PSTC-101, ASTM D-3330

Aluminum Foil 90° 12 in /min (305 mm / min)		Lbf / In	N / 100 mm
Substrate	24 hr dwell		
Automotive MSE Clear Coat		10.3	180
Aluminum Foil 90° 12 in /min (305 mm / min)		Lbf / In	N / 100 mm
Substrate	24 hr dwell		
Automotive MSE Clear Coat		5.7	100

DYNAMIC SHEAR Test Method(s): ASTM D-1002

Aluminum Foil 0.5 in /min (12.7 mm / min)		Lbf / In ²	kPa
Substrate	24 hr dwell		
Liner		72.5	500

NORMAL TENSILE Test Method(s): ASTM D-897

Aluminum 2 in / min (50.8 mm / min) 1" sq (6.5 cm ²)		Lbf / In ²	kPa
Substrate	24 hr dwell		
Aluminum		65.3	450

STATIC SHEAR Test Method(s): PSTC-101, ASTM D-3330

Aluminum Foil 1" sq (6.5 cm ²) 1000 g @ Room Temp		Min to Fail
Substrate	24 hr dwell	
SS		> 10,000
Aluminum Foil 1" sq (6.5 cm ²) 500 g @ 80°C		Min to Fail
Substrate	24 hr dwell	
SS		> 10,000

TEMPERATURES

	° F	° C
Long Term Temp (10,000 mins)	248 ° F	120 ° C
Short Term Temp (240 mins)	320 ° F	160 ° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

- One year when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to Tapes.AveryDennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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