



# High Performance Pressure-Sensitive Adhesives for Foam and Fiber Lamination

Automotive | Appliances | Building and Construction | Transportation | Heavy Equipment

- > Acrylic, modified acrylic and rubber based
- > Adhesion to low, medium and high surface energy substrates
- > Continuous operating temperatures from -40°C/ -40°F up to 140°C/ 284°F
- > Excellent price performance ratio



Up to Maximum Continuous Operating Temperature in Fahrenheit	Adhesive Technology	Product Name	Thickness (mils)	Resistance to Curvature	Liner	Cloth	EPDM	EVA	Flock	Foam - Polyurethane Ester	Foam - Polyurethane Ether	Foam - Polyethylene	Neoprene / Sponge Rubber	Shoddy	PORON® Polyurethane Foam	PCV - Mildly Plasticized	Rubber Extruded	ABS	Aluminum	Fiberglass	Glass/Ceramic	Metal-Painted	Metal-Powder Coated	Polycarbonate	Polyethylene (PE)	Polypropylene (PP)	Stainless Steel
150	Rubber	FBR 1950	1.5	ML	80# Densified Kraft	H	H	H	H	H	L	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H	H
150	Rubber	FBR 1950 12 PT BD	1.5	ML	12 pt. Board	H	H	H	H	H	L	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H	H
150	Rubber	FT 1159	2.2	ML	80# Densified Kraft	H	H	H	H	H	L	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H	H
200	Modified Acrylic	FBA 1960	1.5	ML	80# Densified Kraft	MH	MH	MH	MH	MH	MH	MH	M	M	M	ML	ML	MH	MH	MH	MH	MH	MH	MH	MH	M	MH
200	Modified Acrylic	FBA 1960 12PT BD	1.5	ML	12 pt. Board	MH	MH	MH	MH	MH	MH	MH	M	M	M	ML	ML	MH	MH	MH	MH	MH	MH	MH	MH	M	MH
200	Modified Acrylic	FT 1123	3	M	80# Densified Kraft	MH	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H	H
200	Modified Acrylic	FT 1123 PET	3	M	2 mil PET	MH	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H	H
200	Modified Acrylic	FT 1149X	4.5	M	80# Densified Kraft	H	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H	H
200	Modified Acrylic	FT 1149X 12 PT BD	4.5	M	12 pt. Board	H	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H	H
200	Modified Acrylic	FT 1149X PET	4.5	M	2 mil PET	H	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H	H
200	Modified Acrylic	FT 1126	4.9	M	80# Densified Kraft	H	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H	H
200	Modified Acrylic	FT 1126 12 PT BD	4.9	M	12 pt. Board	H	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H	H
200	Modified Acrylic	FT 1126 SF	4.9	M	80# White StaFlat	H	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H	H
266	Modified Acrylic	FT 2018	3.1	M	Glassine White 69µ	MH	MH	MH	H	H	MH	MH	MH	H	MH	MH	MH	H	H	H	ML	MH	M	H	MH	MH	H
200	Pure Acrylic	FT 1143	3.1	M	80# Densified Kraft	M	M	M	M	M	M	L	M	M	M	H	ML	M	M	M	M	M	ML	M	L	L	M
200	Pure Acrylic	FT 1143 PET	3.1	M	2 mil PET	M	M	M	M	M	M	L	M	M	M	H	ML	M	M	M	M	M	ML	M	L	L	M
200	Pure Acrylic	FT 1115	4.7	M	80# Densified Kraft	M	M	M	M	M	M	L	M	M	M	H	ML	M	M	M	M	M	ML	M	L	L	M
225	Pure Acrylic	FT 1150	2	M	80# Densified Kraft	M	M	M	M	M	M	L	M	M	M	MH	ML	M	M	M	M	M	ML	M	L	L	M
Double Coated Tissue/ Nonwoven																											
200	Modified Acrylic	FT 8217	6.3	M	60# Densified Kraft	H	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H	H
200	Modified Acrylic	FT 8270	6.8	M	80# Natural StaFlat	H	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H	H
248	Modified Acrylic	FT 7770	4.7	H	PPP White 120µ	MH	MH	MH	MH	H	MH	MH	M	MH	MH	M	MH	H	H	MH	M	MH	M	H	MH	MH	H

L = Low, ML = Medium Low, M = Medium, MH = Medium High, H = High

# High Performance Pressure-Sensitive Adhesives for Foam and Fiber Lamination (continued)

Up to Maximum Continuous Operating Temperature in Fahrenheit	Adhesive Technology	Product Name	Thickness (mils)	Resistance to Curvature	Double Coated Polypropylene/ Polyester																					
					Liner	Cloth	EPDM	EVA	Flock	Foam - Polyurethane Ester	Foam - Polyurethane Ether	Foam - Polyethylene	Neoprene / Sponge Rubber	Shoddy	PORON® Polyurethane Foam	PCV - Mildly Plasticized	Rubber Extruded	ABS	Aluminum	Fiberglass	Glass/Ceramic	Metal-Painted	Metal-Powder Coated	Polycarbonate	Polyethylene (PE)	Polypropylene (PP)
150	Rubber	FBR 8950	3.5	M	80# Densified Kraft	H	H	H	H	H	L	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H
150	Rubber	FBR 8950 12PT BD	3.5	M	12 pt. Board	H	H	H	H	H	L	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H
150	Rubber	FT 8302	3.6	ML	60# Densified Kraft	H	H	H	H	H	L	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H
150	Rubber	FT B	3.7	ML	80# Densified Kraft	H	H	H	H	H	L	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H
150	Rubber	FT B 12 PT BD	3.7	ML	12 pt. Board	H	H	H	H	H	L	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H
150	Rubber	FT 8327	4.1	M	80# Densified Kraft	H	H	H	H	H	M	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H
150	Rubber	FT 8327 12 PT BD	4.1	M	12 pt. Board	H	H	H	H	H	M	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H
175	Modified Acrylic	FT 8392	3.3	M	80# Densified Kraft	M	H	H	H	H	H	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H
175	Modified Acrylic	FT 8392 12 PT BD	3.3	M	12 pt. Board	M	H	H	H	H	H	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H
200	Modified Acrylic	FBA 8960	3.8	M	80# Densified Kraft	MH	MH	MH	MH	MH	MH	MH	M	M	M	ML	ML	MH	MH	MH	MH	MH	MH	MH	M	MH
200	Modified Acrylic	FBA 8960 12 PT BD	3.8	M	12 pt. Board	MH	MH	MH	MH	MH	MH	MH	M	M	M	ML	ML	MH	MH	MH	MH	MH	MH	MH	M	MH
200	Modified Acrylic	FT 8397	2.7	ML	60# Densified Kraft	M	MH	MH	MH	MH	MH	MH	M	M	M	ML	ML	MH	MH	MH	MH	MH	MH	MH	M	MH
200	Modified Acrylic	FT 8346	4.7	ML	80# Densified Kraft	MH	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H
200	Modified Acrylic	FT 8346 PET	4.7	ML	2 mil PET	MH	H	H	H	MH	MH	MH	MH	H	MH	ML	ML	H	H	H	MH	MH	MH	H	H	H
175	Pure Acrylic	FT 8395	3.6	H	80# Densified Kraft	M	H	H	H	H	H	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H
175	Pure Acrylic	FT 8395 12 PT BD	3.6	H	12 pt. Board	M	H	H	H	H	H	H	H	H	MH	L	L	H	H	H	MH	H	MH	H	H	H
225	Pure Acrylic	FT 8311	4.1	M	80# Densified Kraft	M	M	M	M	M	M	L	M	M	M	MH	ML	M	M	M	M	M	ML	M	L	M
225	Pure Acrylic	FT 8311 12 PT BD	4.1	M	12 pt. Board	M	M	M	M	M	M	L	M	M	M	MH	ML	M	M	M	M	M	ML	M	L	M
<b>Double Coated Scrim</b>																										
150	Rubber	FT 666	7.4	MH	Glassine Havana 75µ	H	H	H	H	MH	M	H	H	H	H	M	H	H	H	H	ML	H	MH	H	H	H
266	Modified Acrylic	FT 7951	8.5	M	Glassine Havana 69µ	MH	MH	MH	H	H	MH	H	MH	H	MH	MH	MH	H	H	H	ML	H	MH	H	H	H

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