

Cable and Insulating Felt and Foam Attachment

White Goods & Appliances





Application Overview

Whether used for assembly, mounting, fastening or sealing, bonding tapes such as transfer adhesives and double-sided foams outperform traditional mechanical fasteners and liquid adhesives. Advantages include high bonding strength, ability to withstand high levels of vibration and durable sealing against environmental conditions. These features make them highly qualified in the application and bonding of:

- Attaching cables on moving parts
- Sound insulating felts
- Insulating separate zones / compartments
- Electric insulation

For critical applications, an adhesive with high temperature resistance can be selected.

Customer Benefits

- Easy to apply, without drilling nor damage to the substrate
- Helps reduce concerns for metal corrosion
- No cure time required, ability to handle immediately following tape application
- Compatible with a high variety of substrates

1. Cable Attachment & Construction

Cables are wrapped and attached in a wide variety of ways and applications, requiring a variety of tape solutions to consider. For the wrapping of cables a transfer tape can be used for laminating. To attach cables to surfaces a double coated tape with high coat weight and a variety of carrier materials are used, as well as double coated PE foams.

	Cable Wrapping	Cable Fixing	Cable Fixation
Features	Transfer tape Acrylic adhesive Very high initial tack Easy unwind	Double coated Acrylic adhesive Different carrier options Easy to die cut High coat weight	Double coated Closed cell PE foam carrier Rubber based adhesive High initial tack Easy liner removal Easy to die cut
Benefits	Adhesion to difficult shapes Provides excellent resistance to solvents, chemicals, and plasticizers Provides excellent resistance to high temperatures Provides excellent resistance to UVlight	Provides excellent resistance to solvents, chemicals, and plasticizers Provides excellent resistance to high temperatures Provides excellent resistance to UVlight	Conformable foam enables good lamination on irregular surfaces Gap Filling Provides excellent resistance to moisture
Applications	High adhesion to medium and low surface energy materials	High adhesion to medium and low surface energy materials	Low surface energy material bonding requiring a high internal strength Appliance attachment & construction
Thickness	80 µm 89 µm 70 µm	200 µm 115 µm 151 µm	1100 µm 1120 µm
Product Codes	FT 2018 FT 125 FT 1270	FT 7368 FT 7770 FT 7250	FM M1750 FM 7600

2. Attaching Sound Insulating Felts and Foams

A key element in the performance of appliances is the effectiveness of the applied sound and heat insulation and shielding. We provide an extensive range to match the high variety of these critical applications:

- Acrylic and rubber based soft formulations, perfect for open foam structures.
- Tapes with very high initial tack performance.
- Acrylic solutions with the best heat resistance for high temperature applications.

	FT 2018 (acrylic) FT 107 (rubber)	FT 7770 (acrylic) FT Y2202 (rubber) FT B2687 (acrylic) FT 9220 (acrylic)	FL 545 (rubber) FL 546 (acrylic)
Features	Transfer tape Very high initial tack Easy unwind	Double coated Different carrier options Easy to die cut High coat weight Very high initial tack	Single coated Aluminium carrier (thickness 50 µm) Very high initial tack
Benefits	Adhesion to flat or curved surfaces Provides excellent resistance to solvents, chemicals and plasticizers Provides excellent resistance to high temperatures Provides excellent resistance to UVlight	Provides excellent resistance to solvents, chemicals, and plasticizers Provides excellent resistance to high temperatures Provides excellent resistance to UVlight	Fire Classification Bs1,d0 according to EN 13501-1:2018 Excellent resistance to moisture and plasticizers
Applications	High adhesion to medium and low surface energy materials	High adhesion to medium and low surface energy materials	Joining, sealing and shielding
Thickness	80 µm 61 µm	115 µm 117 µm 100 µm 160 µm	100 µm 75 µm

3. Electrical Insulation

For safety reasons, tapes that are applied for the electrical insulation of components are specifically developed to suit this need. Depending on the application, you could opt to laminate the foam or foil that is used in the appliance with:

- Flame retardant solutions to make V0 rated materials self adhesive
- Tapes with a very low caloric value, and as such a low burning rate

	FT 21020 FR	FT 2150
Features	Acrylic adhesive Flame retardant Transfer tape High initial tack	Acrylic adhesive Low burning rate
Benefits	Provides excellent resistance to high temperatures Provides excellent resistance to chemicals	Provides excellent resistance to high temperatures Provides excellent resistance to chemicals Provides excellent resistance to UV-light
Applications	High adhesion to medium to high surface energy materials	High adhesion to medium to high surface energy materials
Thickness	50 µm	60 µm

Our technical experts are here to show you how to work with your materials successfully during every phase of your application. You can count on us to approach any challenge with genuine curiosity and care.

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