AVERY DENNISON

A portfolio for simplifying the pressure-sensitive adhesive selection process

Core Series™ Portfolio Product Selection Tool

CORE SERIES™ PORTFOLIO 2019

Simplifying adhesive tape selection since 2019

AVERY DENNISON | Performance Tapes

ABOUT THE CORE SERIES PORTFOLIO

The Avery Dennison Core Series™ Portfolio is designed to make it easy for you to do business with Avery Dennison and your customers.

The Core Series Portfolio features the full breadth of the Avery Dennison Performance Tapes adhesive technologies—from general purpose rubber to silicone—in a variety of tape constructions. The portfolio has been developed to address a majority of your bonding needs.

CORE SERIES PORTFOLIO BENEFITS

- Instant volume-based pricing
- 24-hour standard sample (9" x 30') turnaround
- Dedicated application support call line and email address
- One-roll MOQ (based on published length)
- Four-day lead time
- NEW: Two-year warranty on all products
- No-charge slitting for 4" rolls and above, excluding products identified with **produced in full adhesive only

USING THE PRODUCT SELECTION TOOL

The Core Series Product Selection Tool is designed to streamline your adhesive/construction selection process. The tool will help walk you through the information gathering process by following four simple steps that will assist you in determining the correct adhesive for your application. The products have been color coded throughout the tool to aid you during the selection process. In addition, Avery Dennison offers four differential adhesive tapes. These double-coated differential solutions are beneficial when bonding dissimilar substrates.

We invite you to use this tool whenever you have an opportunity to make an adhesive selection; we have done our best to make the tool self-serve. We also want you to be confident in your product selection, so please feel free to call your account manager or our application support line to verify your selection.

- General Purpose Rubber
- High Shear General Purpose Rubber
- Emulsion Acrylic
- High Performance Low VOC Acrylic
- General Purpose Acrylic
- Pure Acrylic
- LSE Modified Acrylic
- High Shear Acrylic
- High Performance Acrylic (HPA™)
- Silicone
- Removable Acrylic

DOWNLOAD THE TAPE SELECTION APP

Quick and simple adhesive selection process at your fingertips, download the Core Series Tape Selection App. The app is available for Apple iOS and Android mobile devices, just scan the QR code at right and get started! You can also use it from your desktop at tapes.averydennison.com/coreseries.

App Store **Play Store**

ADHESIVE CATEGORIES

GENERAL PURPOSE RUBBER

Economical general purpose rubber adhesive. Ideal for laminating to polyester urethane and skinned foams. Bonds well to HDPE, LDPE and other low surface energy (LSE) substrates.
Typical Applications: *Foam bonding (PE, polyester urethane, EPDM, nitrile vinyl, PORON®), shoddy, security labels*

Max service temperature: 160˚F (70˚C)
Shear: Low
Bonds well to low, medium and high surface energy materials

HIGH SHEAR GENERAL PURPOSE RUBBER

High shear rubber adhesive bonds to a wide variety of substrates. Not recommended for foam bonding. Bonds well to HDPE, LDPE and other LSE substrates.
Typical Applications: *Hang tabs, security labels, plastics, POP (point-of-purchase) displays, UHMWPE*

Max service temperature: 175˚F (80˚C)
Shear: High
Bonds well to low, medium and high surface energy materials

EMULSION ACRYLIC

Economical emulsion acrylic adhesive. Ideal for bonding to polyether urethane, polyester urethane and skinned foams.
Typical Applications: *Seat heating, foam bonding (PE, polyether and polyester urethane), speaker grills, flooring, vinyl*

Max service temperature: 250˚F (120˚C)
Shear: Low
Bonds well to low, medium and high surface energy materials

HIGH PERFORMANCE LOW VOC ACRYLIC

High performance, low VOC acrylic adhesive. Ideal for bonding to polyester urethane, polyether urethane and skinned foams. Meets most automotive OEM requirements.
Typical Applications: *Automotive interiors (door pillar cloth, carpet fixation, insulation, arm rests), foam bonding (PE, polyether and polyester urethane), interior NVH*

Max service temperature: 350˚F (175˚C)
Shear: Medium
Bonds well to low, medium and high surface energy materials

GENERAL PURPOSE ACRYLIC

General purpose acrylic adhesive with high initial tack. Ideal for bonding to polyester urethane and skinned foams.
Typical Applications: *Foam bonding (PE, polyether and polyester urethane), heat shields, UHMWPE, thermal insulation*

Max service temperature: 350˚F (175˚C)
Shear: Medium
Bonds well to low, medium and high surface energy materials

LSE MODIFIED ACRYLIC

LSE modified acrylic adhesive that offers extremely high adhesion to textured and LSE substrates. Also offering excellent environmental resistance.
Typical Applications: *Heat shielding, painted metal, acoustical absorption, UHMW*

Max service temperature: 350˚F (175˚C)
Shear: Medium
Bonds well to low, medium, and high surface energy materials

PURE ACRYLIC

Plasticizer resistant acrylic adhesive for materials like vinyls (PVC), polyester and ether urethane, engineered plastics and metals. Not recommended for LSE bonding.
Typical Applications: *Foam bonding polyether and polyester urethane (best in class bonding to PORON-like materials), EPDM, PVC, leather/alcantara bonding, and vinyl helmet decals*

Max service temperature: 250˚F (120˚C)
Shear: Low
Bonds well to medium and high surface energy materials

HIGH SHEAR ACRYLIC

High shear acrylic adhesive for medium and high surface energy materials when shear resistance is a priority. Bonds well to glass, ceramic and polyether urethane foam.
Typical Applications: *Polyether urethane foam bonding, mirror bonding, ABS, automotive*

Max service temperature: 350˚F (175˚C)
Shear: Medium
Bonds well to medium and high surface energy materials

HIGH PERFORMANCE ACRYLIC (HPA)

High performance acrylic adhesive with high holding power under stress and load. Resistant to chemicals and extreme temperatures.
Typical Applications: *Graphic attachment, nameplates/dome labels, membrane switch, electrical shields, polycarbonate, veneers*

Max service temperature: 400˚F (205˚C)
Shear: High
Bonds well to medium and high surface energy materials

SILICONE

Silicone adhesive is used on FT 9302 SF for extra low surface energy bonding. Ideal for silicone-based or Teflon™ (PTFE) substrates.
Typical Applications: *Silicone rubber gasketing, Teflon™ film lamination*

Max service temperature: 400˚F (205˚C)
Shear: High
Bonds well to extra-low, low, medium, and high surface energy materials

REMOVABLE ACRYLIC

DIFFERENTIAL ADHESIVE PRODUCTS

Designed for bonding dissimilar materials, these products feature different adhesive systems on the unwind and liner side.

FT 8306 – GENERAL PURPOSE RUBBER / REMOVABLE ACRYLIC

Differential tape with permanent rubber adhesive on the unwind side (ideal for bonding to foams, LDPE and HDPE) and removable acrylic adhesive on the liner side.
Typical Applications: *Polishing pads, recloseable bags, core starting, POP (point-of-purchase) displays, mounting promotional items, removable/ changeable foam gaskets*

Max service temperature: 175˚F (80˚C)
Shear: Medium
Removable

FT 8327 – GENERAL PURPOSE RUBBER / HIGH SHEAR RUBBER

Differential tape with general purpose rubber adhesive on the unwind side and a high shear rubber adhesive on the liner side. Bonds to a wide range of substrates, including most foams.
Typical Applications: *Foam bonding for open cell PE, polyester urethane*

Max service temperature: 175˚F (80˚C)
Shear: Medium
Bonds well to low, medium and high surface energy materials

FBD 8393 – HIGH SHEAR ACRYLIC / HIGH SHEAR RUBBER

Differential tape with acrylic adhesive on the unwind side and a high shear and adhesion rubber adhesive on the liner side. Ideal for polyester urethane, polyether urethane and low perm foams.
Typical Applications: *Foam bonding for open cell PE, polyether urethane and polyester urethane*

Max service temperature: 175˚F (80˚C)
Shear: High
Bonds well to low, medium and high surface energy materials

FT 9302 SF – SILICONE / GENERAL PURPOSE ACRYLIC

Differential tape with a silicone adhesive on the unwind side and a general purpose acrylic on the liner side. Features a double liner system. Designed for applications requiring good adhesion to hard-to-bond-to LSE materials.
Typical Applications: *Bonding to silicone sponge and silicone coated surfaces.*

Max service temperature: 350°F (175°C)
Shear: Medium
Bonds well to low, medium and high surface energy materials


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CHOOSING A CORE SERIES ADHESIVE

First, gather the following information:

1. What type of material will you be laminating to:

- Polyether Urethane (PEU)
- Polyester Urethane (PETU)
- Dense Urethane (Poron®, HyPUR-cel®, Norseal®)
- Sponge Rubber Foam (EPDM, Nitrile, Vinyl, Neoprene)
- Silicone Sponge Foam
- Nonwovens, felts and fabrics
- High or medium surface energy films or foils
- Low surface energy films or foils

2. The surface energy of the substrate your customer is adhering to:

High:	Aluminum, Stainless Steel, Copper, Glass, Polyimide (Kapton®), Nylon, Polyester (PET) Film, Polyurethane Film
Medium:	ABS, Polycarbonate, Vinyl (PVC), Acrylic, Polystyrene
Low:	EVA, Powder Coated Paint, Polyethylene, Polypropylene, PVF
Extra low:	PTFE (Teflon™), Silicone

3. Are there any other end use application requirements?

- Temperature Resistance
- Humidity Resistance
- Solvent/Chemical Resistance
- UV Resistance
- Shear
- Tack
- Cost
- OEM Specifications (learn more about our OEM specified products at tapes.averydennison.com/oemcertfinder)

4. What tape construction is needed?

- Transfer Tape - Single Liner/Double Liner
- Single Coated Tape
- Double Coated Tape/Differential

Once you have gathered the information; you are then ready to chose a Core Series product for your application.

Don't forget! You can download the Core Series Tape Selection App for your Apple iOS and Android mobile devices, just scan the QR code at right and get started! You can also use it from your desktop at tapes.averydennison.com/coreseries.

App Store

Play Store

CHOOSING A CORE SERIES ADHESIVE

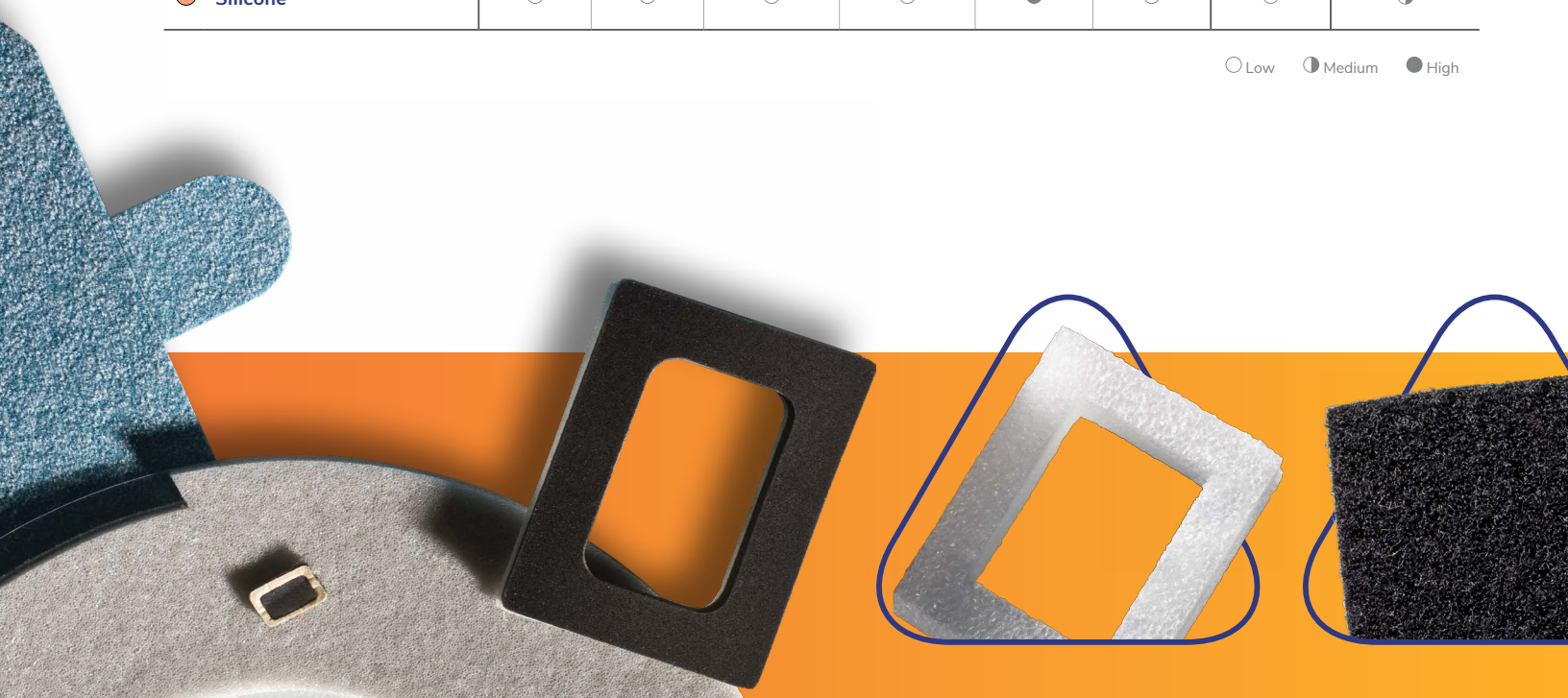
STEP 1: What material will you be laminating to?

Our Core Series offers adhesive chemistries for a wide range of common lamination materials, including foams, fibrous, and films. Use this chart to see which adhesives are compatible with your material.

LAMINATION SELECTION GUIDE

	FOAMS						FIBROUS	FILMS & FOILS (Refer to Surface Energy Chart)
Adhesive Types	Polyether Urethane (PEU)	Polyester Urethane (PETU)	Dense Urethane (Poron®, HyPUR-cel®, Norseal®)	Sponge Rubber Foams (EPDM, PVC, Nitrile Vinyl, Neoprene)	Silicone Sponge Foam (Bisco®)	Crosslinked Polyethylene Foam (XLPE)	Nonwoven, Felts and Fabrics	Low Surface Energy
General Purpose Rubber	○	●	●	●	○	●	●	●
High Shear General Purpose Rubber	○	○	●	○	○	●	●	●
Emulsion Acrylic	●	●	●	●	○	◑	●	●
High Performance Low VOC Acrylic	●	●	●	●	○	◑	●	●
General Purpose Acrylic	●	●	◑	●	○	◑	●	●
Pure Acrylic	●	●	●	◑	○	○	◑	○
LSE Modified Acrylic	●	●	●	●	○	◑	●	●
High Shear Acrylic	●	●	◑	○	○	○	●	○
High Performance Acrylic (HPA)	○	○	◑	◑	○	○	●	○
Silicone	○	○	○	○	●	○	○	◑

○ Low ◑ Medium ● High



STEP 2: What is the surface energy of the substrate your laminated part will be bonded to?

Low and extra-low surface energy substrates provide a bonding challenge for some adhesives. Use the chart below to determine which adhesive families are most suitable for bonding your laminated part. **Note:** Keep in mind which families were also suitable in Step 1.

SURFACE ENERGY SELECTION GUIDE

	HIGH							MEDIUM					LOW						X-LOW	
Adhesive Types	Aluminum	Stainless Steel	Copper	Glass	Polyimide (Kapton®)	Nylon	Polyester (PET)	Polyurethane (PU) Film	ABS	Polycarbonate (PC)	Vinyl (PVC)	Acrylic	Polystyrene	EVA	Powder Coated Paints	Polyethylene (PE, UHMW)	Polypropylene (PP)	PVF (Tedlar)	Unknown Substrate	PTFE (Teflon™)	Silicone
General Purpose Rubber	●								●					●						○	
High Shear General Purpose Rubber	●								●					●						○	
Emulsion Acrylic	●								●					◑						○	
High Performance Low VOC Acrylic	●								●					◑						○	
General Purpose Acrylic	●								●					◑						○	
Pure Acrylic	●								●					○						○	
LSE Modified Acrylic	●								●					●						○	
High Shear Acrylic	●								●					○						○	
High Performance Acrylic (HPA)	●								◑					○						○	
Silicone (FT 9302 SF)	●								◑					◑						◑	

○ Low ◑ Medium ● High

STEP 3: Are there additional end use application requirements?

End use requirements—such as exposure to temperature extremes or chemicals—should be considered when choosing an adhesive. Use the chart below to determine which adhesive families are most suitable for other application requirements. **Note:** Keep in mind the adhesive families that were also suitable in Steps 1 and 2.

APPLICATION REQUIREMENTS GUIDE

Adhesive Chemistries	Maximum Service Temperature	Humidity Resistance	Solvent / Chemical / Plasticizer Resistance	UV Resistance	Shear	Tack	Price
General Purpose Rubber	160˚F (70˚C)	○	○	○	○	●	$
High Shear General Purpose Rubber	175˚F (80˚C)	○	○	○	●	●	$
Emulsion Acrylic	250˚F (120˚C)	◑	◑	◑	◑	◑	$
High Performance Low VOC Acrylic	350˚F (175˚C)	◑	◑	◑	◑	◑	$$
General Purpose Acrylic	350˚F (175˚C)	●	◑	◑	◑	●	$$
Pure Acrylic	250˚F (120˚C)	●	●	●	○	◑	$$
LSE Modified Acrylic	350˚F (175˚C)	◑	◑	◑	◑	●	$$$
High Shear Acrylic	350˚F (175˚C)	●	●	●	●	○	$$
High Performance Acrylic (HPA)	400˚F (205˚C)	●	●	●	●	○	$$$
Silicone (FT 9302 SF)	400˚F (205˚C)	●	●	●	●	○	$$$

○ Low ◑ Medium ● High

STEP 4: What construction is needed for your process?

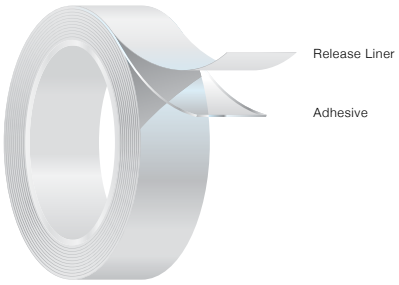
Review the following liner options, then proceed to pages 13 and 14 to determine which Core Series product best meets your application needs.

LINER ATTRIBUTES

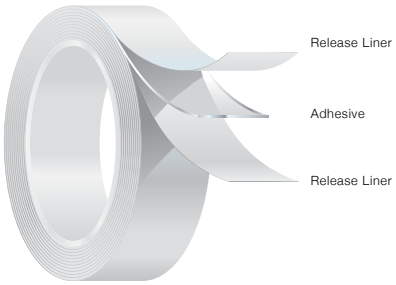
Liner Type	Tensile Strength	Tear Resistance	Conformability	Humidity Resistance	Rotary Die Cutting	Kiss Cutting	Water Jet
Paper/Kraft (SCK)	○	○	○	○	●	●	○
Poly Coated Kraft (PCK)	◑	◑	◑	◑	○	◑	◑
12 Pt. Board	◑	◑	○	◑	○	◑	◑
Polypropylene (PP)	◑	●	●	●	◑	○	●
Polyester (PET)	●	○	◑	●	◑	●	●
Glassine	○	○	○	◑	◑	●	●

○ Low ◑ Medium ● High

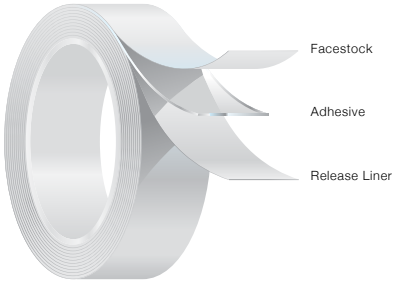
CONSTRUCTIONS



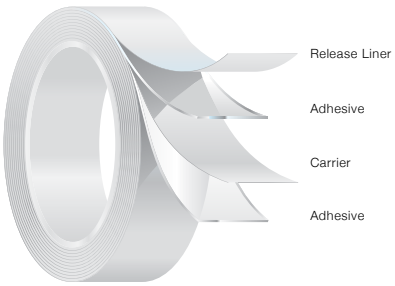
Single Liner Transfer Tape



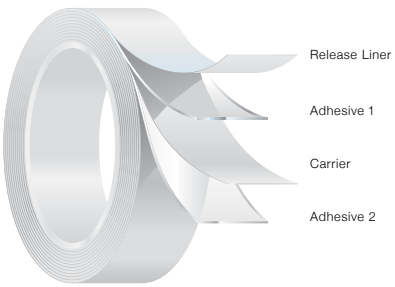
Double Liner Transfer Tape



Single Coated Tape

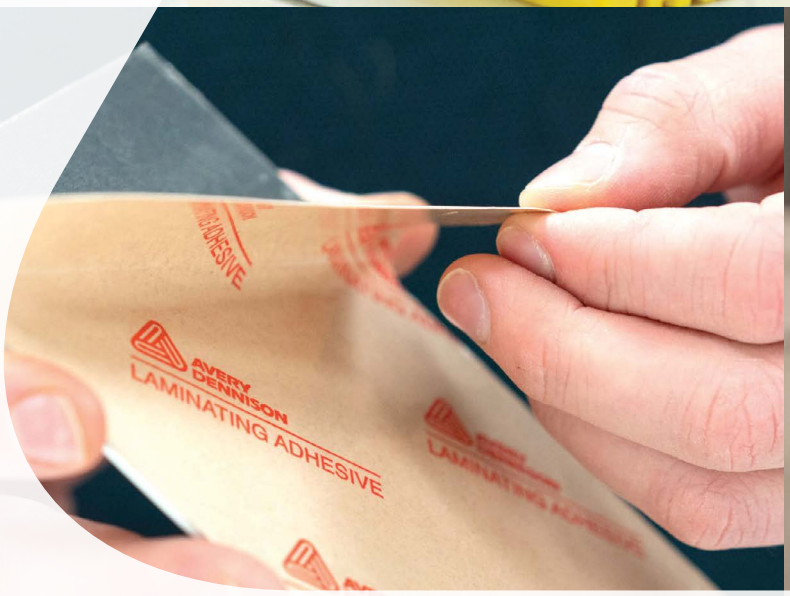


Double Coated Tape



Differential Tape


SALT SPRAY ONLY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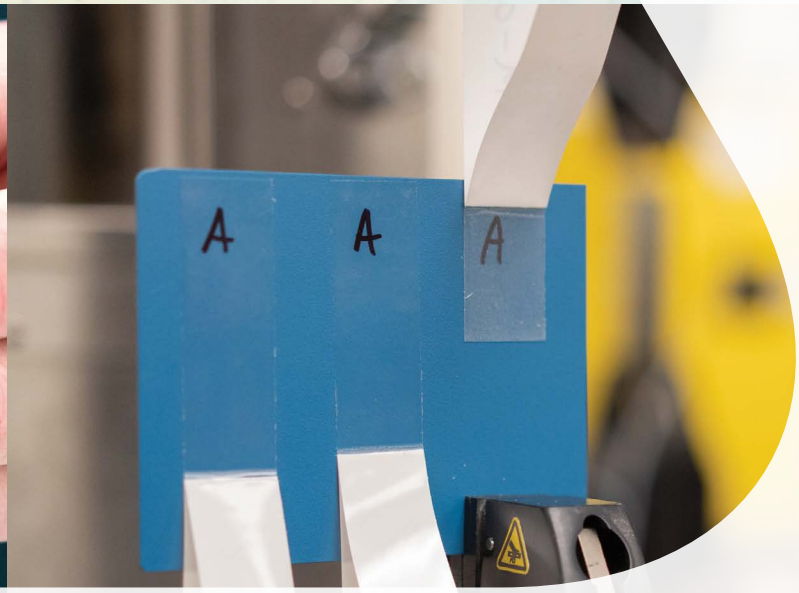
LAMINATING ADHESIVE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Finally, once you've made an adhesive choice, refer to these tables for additional product and ordering information.

GENERAL PURPOSE

					ORDERING INFORMATION 1-Roll MOQ and 4-Day lead time for all Core Series products		THICKNESS (MILS)					
Adhesive Type	Product	Approved for Skin Contact per ISO 10993	Construction	Liner Options	Spec #	Width " x Length '	Unwind Side	Carrier	Liner Side	Liner	Total Thickness (without Liner)	Total Thickness
General Purpose Rubber	FBR 8950		Double Coated PET	60# White Kraft	57894	54" / 60" x 750'	2.1	0.5	1.4	3.5	4.0	7.5
				80# White Kraft	57514	54" / 60" x 750'	2.1	0.5	1.4	4.4	4.0	8.4
				Natural 12 Pt. Board	57515	54" x 750'	2.1	0.5	1.4	12.5	4.0	16.5
High Shear General Purpose Rubber	FT 8345	✓	Double Coated PET	60# White Kraft	58054	54" x 750'	2.4	0.5	2.4	3.5	5.3	8.8
	FT 8368	✓	Double Coated PET	50# White Kraft	56399	54" x 750'	1.7	0.5	1.6	2.5	3.8	6.3
Emulsion Acrylic	**FBA 1118 GL****		Transfer Tape	Havana Glassine	57901	54" / 60" x 540'	-	-	2.5	3.0	2.5	5.5
	FBA 7918 GL		Double Coated Scrim	Havana Glassine	57902	54" / 60" x 750'	1.8	SCRIM	1.8	3.0	3.6	6.6
	FBA 8318 GL		Double Coated PET	Havana Glassine	57904	54" / 60" x 750'	1.6	0.5	1.6	3.0	3.7	6.7
High Performance Low VOC Acrylic	**FT 1149X****		Transfer Tape	82# Natural Poly Coated Kraft	57551	54" x 540'	-	-	5.0	5.8	5.0	10.8
				Natural 12 Pt. Board	57553	54" x 540'	-	-	5.0	12.5	5.0	17.5
	FT 8299		Double Coated Tissue	80# White Kraft	48192	54" / 60" x 750'	2.0	1.0	2.0	4.5	5.0	9.5
General Purpose Acrylic	FT 1123**	✓	Transfer Tape	80# White Kraft	56084	54" x 540'	-	-	3.3	4.4	3.3	7.7
	FT 1126**	✓	Transfer Tape	80# White Kraft	56091	54" x 540'	-	-	5.2	4.4	5.2	9.6
		✓		Natural 12 Pt. Board	57415	54" x 540'	-	-	5.5	12.5	5.5	18
	FT 8217	✓	Double Coated Non Woven	60# White Kraft	56128	60" x 750'	2.1	1.0	3.2	3.5	6.3	9.8
	FT 8346	✓	Double Coated PET	80# White Kraft	56177	54" x 750'	2.4	0.5	1.8	4.4	4.7	9.1
	FBA 8960	✓	Double Coated PET	80# White Kraft	57533	54" x 750'	2.1	0.5	1.4	4.4	4.0	8.4
		✓		Natural 12 Pt. Board	57534	54" x 750'	2.1	0.5	1.4	12.5	4.0	16.5
Pure Acrylic	**FBA 1115****		Transfer Tape	80# White Kraft	87567	54" x 540'	-	-	4.7	4.4	4.7	9.1
	FBA 8315		Double Coated PET	60# White Kraft	50082	54" x 750'	1.8	0.5	1.2	3.5	3.5	7.0
LSE Modified Acrylic	**FT 1943 PP****	✓	Transfer Tape	4.0 mil White Polypropylene	57682	60" x 540'	-	-	4.0	4.0	4.0	8.0
	FT 3043**	✓	Double Liner / Transfer Tape	2.0 mil Clear PET / 60# White Kraft	56822	60" x 540'	-	-	4.0	2.0 / 3.6	4.0	6.0 / 7.6
High Performance Acrylic (HPA)	HPA 1902		Transfer Tape	84# Natural Poly Coated Kraft (Printed)	57492	54" x 540'	-	-	2.4	5.6	2.4	8
				2.0 mil Clear PET	57412	54" x 540'	-	-	2.4	2	2.4	4.4
	HPA 1905		Transfer Tape	84# Natural Poly Coated Kraft (Printed)	57493	54" x 540'	-	-	4.9	5.6	4.9	10.5
				2.0 mil Clear PET	57413	54" x 540'	-	-	4.9	2	4.9	6.9

** Produced in full adhesive width only

*** Products listed in blue: Approved under Title 21 Federal Code of Regulations Part 175- Indirect Food Additives: Adhesives and Components of Coatings

Recognized Component

SPECIALTY PRODUCTS

DIFFERENTIAL PRODUCTS

Adhesive Type	Product	Approved for Skin Contact per ISO 10993	Construction	Liner Options	ORDERING INFORMATION 1-Roll MOQ and 4-Day lead time for all Core Series products: Spec #	Width " x Length '	THICKNESS (MILS): Unwind Side	Carrier	Liner Side	Liner	Total Thickness (without Liner)	Total Thickness
General Purpose Rubber / Removable Acrylic	FT 8306		Double Coated PET	60# White Kraft	87184	54" x 750'	2.3	0.5	0.8	3.5	3.6	7.1
General Purpose Rubber / High Shear Rubber	FT 8327	Liner Side Approved	Double Coated PET	80# White Kraft	56099	54" x 750' 60" x 750'	2.3	0.5	1.8	4.4	4.6	9.0
		Liner Side Approved		Natural 12 Pt. Board	57419	54" x 750' 60" x 750'	2.3	0.5	1.8	12.5	4.6	17.1
High Shear Acrylic / High Shear Rubber	FBD 8393	Liner Side Approved	Double Coated PET	80# White Kraft	57934	54" x 750' 60" x 750'	2.0	0.5	1.4	4.4	3.9	8.3
		Liner Side Approved		Natural 12 Pt. Board	57951	54" x 750' 60" x 750'	2.0	0.5	1.4	12.5	3.9	16.4
Silicone / General Purpose Acrylic	FT 9302 SF	Liner Side Approved	Double Coated PET	2.0 mil Clear PET / 84# Natural Poly Coated Kraft	57477	37" x 750'	2.5	0.9	2.3	5.6	5.7	11.3

DOUBLE COATED FOAM*

Adhesive Type	Product	Approved for Skin Contact per ISO 10993	Construction	Liner Options	ORDERING INFORMATION 1-Roll MOQ and 4-Day lead time for all Core Series products: Spec #	Width " x Length '	THICKNESS (MILS): Unwind Side	Carrier	Liner Side	Liner	Total Thickness (without Liner)	Total Thickness
High Shear General Purpose Rubber	FM 2116	✓	1/16" White Foam	60# White Kraft	55904	60" x 324'	2.5	63	2.5	3.5	68.0	71.5
	FM 2132	✓	1/32" White Foam	60# White Kraft	55913	60" x 648'	2.5	31	2.5	3.5	36.0	39.5
	FM 2132 Black	✓	1/32" Black Foam	60# White Kraft	57962	54" x 648'	2.5	31	2.5	3.5	36.0	39.5
General Purpose Acrylic	FM 2316	✓	1/16" White Foam	60# White Kraft	56078	54" x 324'	2.3	63	2.3	3.5	67.6	71.1
	FM 2333	✓	1/32" White Foam	60# White Kraft	56288	54" x 648'	2.3	31	2.3	3.5	35.6	39.1
High Shear Acrylic	FM 2454		1/32" Black Foam	60# White Kraft	56742	54" x 648'	2.1	31	2.1	3.5	35.2	38.7

* Double coated foams have a maximum service temp of 180˚ F

SINGLE COATED FOILS

Adhesive Type	Product	Approved for Skin Contact per ISO 10993	Construction	Liner Options	ORDERING INFORMATION 1-Roll MOQ and 4-Day lead time for all Core Series products: Spec #	Width " x Length '	THICKNESS (MILS): Unwind Side	Carrier	Liner Side	Liner	Total Thickness (without Liner)	Total Thickness
General Purpose Rubber	FL 1002		1.9 mil Foil	60# White Kraft	56831	60" x 750'	-	1.9 mil Foil	1.8	3.2	3.7	6.9
High Shear General Purpose Rubber	FT 0815		5.0 mil Foil	60# White Kraft	55864	54" x 750'	-	5.0 mil Foil	1.3	3.5	6.3	9.8

SINGLE COATED FLOCK

Adhesive Type	Product	Approved for Skin Contact per ISO 10993	Construction	Liner Options	ORDERING INFORMATION 1-Roll MOQ and 4-Day lead time for all Core Series products: Spec #	Width " x Length '	THICKNESS (MILS): Unwind Side	Carrier	Liner Side	Liner	Total Thickness (without Liner)	Total Thickness
High Performance Low VOC Acrylic	FT 0900X		Single Coated Black Flock	82# Natural Poly Coated Kraft	57565	54" x 240'	-	31	4.8	5.8	35.8	41.6
				2.0 mil Clear PET	57566	54" x 240'	-	31	4.8	2.0	35.8	37.8

ADDITIONAL SUPPORT SERVICES

PRODUCT CONSULTATION AND PRICING

Are you comfortable with your product selection? Do you want someone to verify the item you identified is correct? Or, perhaps you need pricing? In any instance, call or email your account manager or our application support line (1-866-462-8379 Option 2 or core.series@averydennison.com). You can also use our online product selector at tapes.averydennison.com/productselector.

SAMPLE MATERIALS

Need a sample? Visit avydn.co/PTsamples. Please use the password: tapesample. Make your product selections and we will ship a 9" x 30' sample roll within 24 hours. If a non-standard sample size is required, please call or email your account manager or our application support line (1-866-462-8379 Option 2 or core.series@averydennison.com).

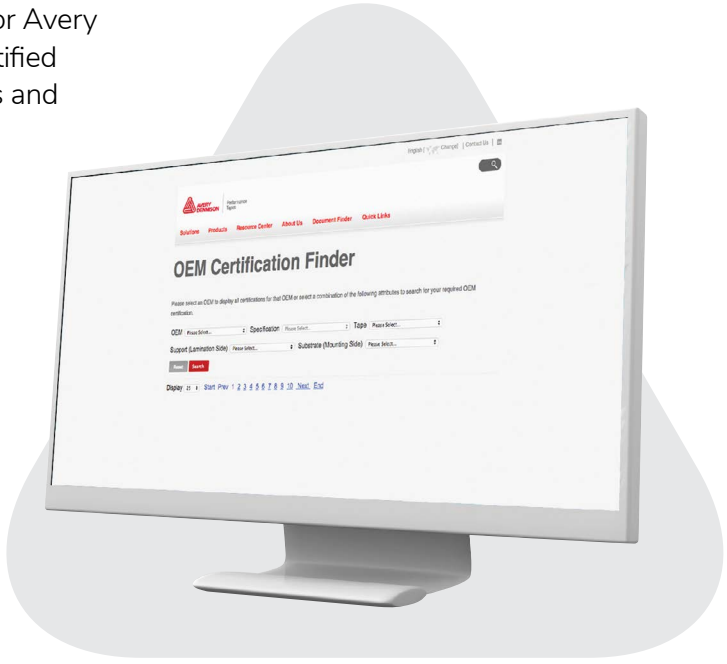
ORDERING

Ready to place an order, or follow up on an existing order? Call or email our application support line (1-866-462-8379 Option 3 or tapes.orders@averydennison.com).

NOTE: Slitting of 4" rolls and above is free of charge (excludes products identified with ** produced in full adhesive only noted as ** in the product selection tool).

AUTOMOTIVE CERTIFICATION FINDER

Easily search over 2,300 active OEM certifications for Avery Dennison products tested in our ISO/IEC 17025 certified lab to pass OEM specifications for specific laminates and substrates. Access under the "Quick Links" tab on tapes.averydennison.com



CORE SERIES™ PORTFOLIO 2019

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