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TEST REPORT

PRODUCT: FT 8392 12 PT BD
SUPPORT: PEU FOAM
SUBSTRATE: SS
CERT NO.: 221222 - 0734

TOYOTA TSK 6712G - 1A-30-N-LT-
OEM Rev Date: Sep 05
Toyota Engineering Standard - Sealing Foams for Interior Trim



TAPE REQUIREMEN - TS:

6.2.1, , Initial, Component	FMVSS 302	Specification 10	Results EBRZT	Status Pass
SECTION: 6.3 Adhesive Peel Strength	ASTM D3330	Specification	Results	Status
6.3.2.1, Adhesive Peel Strength, Initial, 10 mins @ RT		7 N / 25 mm	14.7	Pass
6.3.2.2, Adhesive Peel Strength, Normal 24 hrs @ RT		7 N / 25 mm	16.1	Pass
SECTION: 6.3 Adhesive Shear Strength	ASTM D1002	Specification	Results	Status
6.3.3.1, Adhesive Shear Strength, Initial, 10 mins @ RT		100 kPa	125.9	Pass
6.3.3.2, Adhesive Shear Strength, Normal 24 hrs @ RT		100 kPa	119.6	Pass
SECTION: 6.3 Adhesive Durability, Peel Strength	ASTM D3330	Specification	Results	Status
6.3.4, Adhesive Durability, Peel Strength, Heat Aging, 240 hrs @ 80°C		7.0 N / 25 mm	26.4	Pass
6.3.5, Adhesive Durability, Peel Strength, Humidity Aging, 240 hrs @ 50°C / 95% RH		7.0 N / 25 mm	23.7	Pass
6.3.6, Adhesive Durability, Peel Strength, Thermal Cycling 3X 15.5 hrs @ 80°C 0.5 hrs @ RT 7.5 hrs @ -30°C 0.5 hrs @ RT 15.5 hrs @ 50°C / 95% RH 0.5 hrs @ RT 7.5 hrs @ -30°C 0.5 hrs @ RT		7.0 N / 25 mm	24.5	Pass
6.3.7, Adhesive Durability, Peel Strength, High Temp Bonding, 30 mins @ 80°C		3.0 N / 25 mm	10.4	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.