



250 Chester Street  
Painesville, Ohio 44077  
Phone: 866-GO-AVERY (866-462-8379)  
Fax: 888-358-4469  
email: [psa.tape@averydennison.com](mailto:psa.tape@averydennison.com)  
URL: [tapes.averydennison.com](http://tapes.averydennison.com)

## TEST REPORT

PRODUCT: FT 8327  
SUPPORT: EPDM SBR FOAM  
SUBSTRATE: E-COATED METAL  
CERT NO.: 221221 - 1500

TOYOTA TSK 6505G - 2B2

OEM Rev Date: Mar 96  
Toyota Engineering Standard - Caulking, Sponge, Sealants  
2B2 - Semi-close cell type synthetic rubber (Hard)  
Rubber Based



### TAPE REQUIREMENTS:

SECTION: **4.11.1 Peel Adhesion (T-Peel Adhesion)**

4.11.1, Initial, 5 mins As Received

<u>Specification</u>	ASTM D1876	<u>Results</u>	<u>Status</u>
<b>Cohesive Failure</b>		Cohesive Split	<b>Pass</b>

SECTION: **4.11.2 Peel Adhesion**

4.11.2, Peel Adhesion, Initial, 5 mins As Received

<u>Specification</u>	ASTM D3330	<u>Results</u>	<u>Status</u>
<b>10.8 N / 15 mm</b>		15.1	<b>Pass</b>

4.11.2, Peel Adhesion, 24 hrs @ RT

<b>10.8 N / 15 mm</b>	14.8	<b>Pass</b>
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4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C

<b>10.8 N / 15 mm</b>	21.3	<b>Pass</b>
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4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT

<b>10.8 N / 15 mm</b>	16.2	<b>Pass</b>
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CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.