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TEST REPORT

PRODUCT: FT 8327
SUPPORT: CRUSHED EPDM FOAM
SUBSTRATE: PP
STD CERT NO.: 221221 - 1500

TOYOTA TSK 6505G - 2B2

OEM Rev Date: Mar 96

Toyota Engineering Standard - Caulking, Sponge, Sealants
2B2 - Semi-close cell type synthetic rubber (Hard)
Rubber Based



TAPE REQUIREMENTS:

SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion *)

4.11.1, Initial, 5 mins As Received

| <u>Specification</u> | ASTM D1876 | <u>Results</u> | <u>Status</u> |
|----------------------|------------|----------------|---------------|
| Cohesive Failure | | Cohesive Split | Pass |

SECTION: 4.11.2 Peel Adhesion

4.11.2, Peel Adhesion, Initial, 5 mins As Received

| <u>Specification</u> | ASTM D3330 | <u>Results</u> | <u>Status</u> |
|----------------------|------------|----------------|---------------|
| 6.9 N / 15 mm | | 9.6 | Pass |

4.11.2, Peel Adhesion, 24 hrs @ RT

| | | |
|---------------|------|------|
| 6.9 N / 15 mm | 13.3 | Pass |
|---------------|------|------|

4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C

| | | |
|---------------|------|------|
| 6.9 N / 15 mm | 14.6 | Pass |
|---------------|------|------|

4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT

| | | |
|---------------|------|------|
| 6.9 N / 15 mm | 18.1 | Pass |
|---------------|------|------|

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.