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TEST REPORT

PRODUCT: FT 8327
SUPPORT: EPDM SBR FOAM
SUBSTRATE: E-COATED METAL
CERT NO.: 221221 - 1459

TOYOTA TSK 6505G - 2A2

OEM Rev Date: Mar 96
Toyota Engineering Standard - Caulking, Sponge, Sealants
2A2 - Semi-close cell type synthetic rubber (Soft)
Rubber Based



TAPE REQUIREMENTS:

SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion)

4.11.1, Initial, 5 mins As Received

Specification	ASTM D1876	Results	Status
Cohesive Failure		Cohesive Split	Pass

SECTION: 4.11.2 Peel Adhesion

4.11.2, Peel Adhesion, Initial, 5 mins As Received

Specification	ASTM D3330	Results	Status
11.8 N / 15 mm		15.1	Pass

4.11.2, Peel Adhesion, 24 hrs @ RT

11.8 N / 15 mm	14.8	Pass
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4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C

11.8 N / 15 mm	21.3	Pass
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4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT

11.8 N / 15 mm	16.2	Pass
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CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.