



250 Chester Street
Painesville, Ohio 44077
Phone: 866-GO-AVERY (866-462-8379)
Fax: 888-358-4469
email: psa.tape@averydennison.com
URL: tapes.averydennison.com

TEST REPORT
PRODUCT: FT F3315AZ 12 PT BD
SUPPORT: 2 MIL PET - PORON
SUBSTRATE: SS - COATED SS
CERT NO.: 250114 - 1302

TOYOTA TSK 5702GCLASS-1
OEM Rev Date: May 14
Double Coated Adhesive Tapes for Interior Trim Materials
Class 1 for adhesion of foams such as polyethylene foam



TAPE REQUIREMENTS:

SECTION: 5.2 Thickness

5.2, Thickness, PET

5.2, Thickness, Felt

<u>Substrate</u>	<u>Specification</u>	<u>Results</u>	<u>Status</u>
-	Report mm	0.1	Reported
-	Report mm	2.1	Reported

SECTION: 5.3 Peel Strength

ASTM D3330

5.3, Peel Strength, Initial, 20 min dwell

<u>Substrate</u>	<u>Specification</u>	<u>Results</u>	<u>Status</u>
SS	10 N / 25 mm	19.4	Pass
SS	5 N / 25 mm	23.5	Pass
SS	15 N / 25 mm	27.5	Pass
SS	10 N / 25 mm	37.7	Pass

SECTION: 5.3 Shear Strength

ASTM D1002

5.3.1, Shear Strength, Initial, 20 min dwell

5.3.2, Shear Strength, At High Temp in Chamber, 30 min @ 70°C, No Recovery

5.3.3, Shear Strength, After Heat Aging, 96 hrs @ 70°C, 24 hrs @ RT

5.3.4, Shear Strength, At Humidity, 96 hrs @ 50°C / 95% RH, No Recovery

<u>Substrate</u>	<u>Specification</u>	<u>Results</u>	<u>Status</u>
SS	150 kPa	334.8	Pass
SS	40 kPa	232.3	Pass
SS	350 kPa	375.4	T Pass
SS	200 kPa	328.3	Pass

SECTION: 5.3.5 Holding Power

ASTM D3654

5.3.5, Shear Strength, 2 hrs @ 40°C under 5 N

<u>Substrate</u>	<u>Specification</u>	<u>Results</u>	<u>Status</u>
SS	> 120 mins	5760.0	Pass

SECTION: 5.4 Peel Strength

ASTM D3330

5.4.2, Peel Strength, Initial, 20 min dwell

5.4.3, Peel Strength, 24 hrs @ Room Temp

5.4.4, Peel Strength, At High Temp in Chamber, 30 min @ 70°C, No Recovery

5.4.5, Peel Strength, After Heat Aging, 96 hrs @ 70°C, 24 hrs @ RT

5.4.6, Peel Strength, At Humidity, 96 hrs @ 50°C / 95% RH, No Recovery

<u>Substrate</u>	<u>Specification</u>	<u>Results</u>	<u>Status</u>
Toyota Coated SS	5 N / 25 mm	17.4	Pass
Toyota Coated SS	5 N / 25 mm	17.5	Pass
Toyota Coated SS	2 N / 25 mm	5.8	Pass
Toyota Coated SS	5 N / 25 mm	23.5	Pass
Toyota Coated SS	5 N / 25 mm	15.4	Pass

SECTION: 5.4 Shear Strength

ASTM D1002

5.4.2, Shear Strength, Initial, 20 min dwell

5.4.3, Shear Strength, 24 hrs @ Room Temp

5.4.4, Shear Strength, At High Temp in Chamber, 30 min @ 70°C, No Recovery

5.4.5, Shear Strength, After Heat Aging, 96 hrs @ 70°C, 24 hrs @ RT

5.4.6, Shear Strength, After Humidity, 96 hrs @ 50°C / 95% RH, No Recovery

<u>Substrate</u>	<u>Specification</u>	<u>Results</u>	<u>Status</u>
Toyota Coated SS	90 kPa	45.6	T Pass
Toyota Coated SS	90 kPa	48.2	T Pass
Toyota Coated SS	40 kPa	23.1	T Pass
Toyota Coated SS	90 kPa	53.4	T Pass
Toyota Coated SS	90 kPa	35.2	T Pass

SECTION: 5.5 Creep Shear

ASTM D3654

5.5.1, Shear, Before Heat Aging, 30 mins @ 70°C, 100 hrs @ 70°C under 0.3 N Load
100 hrs @ 70°C under 0.3 N Load

5.5.1, Shear, After Heat Aging, 96 hrs @ 70°C, 24 hrs @ RT, 30 mins @ 70°C,
100 hrs @ 70°C under 0.3 N Load

<u>Substrate</u>	<u>Specification</u>	<u>Results</u>	<u>Status</u>
Toyota Coated SS	< 2 mm slip	No Slip	Pass

SECTION: 5.5 Creep Peel

ASTM D3654

5.5.2, Creep, Before Heat Aging, 30 mins @ 70°C,
100 hrs @ 70°C under 0.3 N Load

5.5.2, Creep, After Heat Aging, 96 hrs @ 70°C, 24 hrs @ RT, 30 mins @ 70°C,
100 hrs @ 70°C under 0.3 N Load

<u>Substrate</u>	<u>Specification</u>	<u>Results</u>	<u>Status</u>
Toyota Coated SS	< 3 mm slip	76.2	Fail



TOYOTA TSM0505G -1A Class C1
 Smell Quality Of Non-metallic Materials
 1A Influence on Cabin Smell
 Pillar Garnish, Head Lining, Visor, Lower Instrument Panel, Seat Or Door Trim



SECTION 5.6	Smell Test*	Single Part Only	Equip	Evaluation	Specification	Result
Dry Condition			N/A			
5.6.1 Initial, Intensity, 1 hr @ 80°C				Not Tested	3 min	Not Tested
5.6.1 Initial, Pleasantness / Unpleasantness, 1 hr @ 80°C				Not Tested	-1.5 max	Not Tested
5.6.1 Initial, Nature Of Smell, 1 hr @ 80°C				Not Tested	1 max	Not Tested
5.6.1 Initial, Bodily Sensation, 1 hr @ 80°C				Not Tested		Not Tested
5.6.1.1 Initial, Bodily Sensation Rating				Not Tested	Rating	Not Tested
5.6.1 Initial, Material Smell, 1 hr @ 80°C				Not Tested		Not Tested
5.6.1.1 Initial, Material Smell Rating				Not Tested	Rating	Not Tested
5.6.1 After Aging, Intensity, 1 hr @ 80°C				Not Tested	3 min	Not Tested
5.6.1 After Aging, Pleasantness / Unpleasantness, 1 hr @ 80°C				Not Tested	-1.5 max	Not Tested
5.6.1 After Aging Nature Of Smell, 1 hr @ 80°C				Not Tested	1 max	Not Tested
5.6.1 After Aging, Bodily Sensation, 1 hr @ 80°C				Not Tested		Not Tested
5.6.1.1 After Aging, Bodily Sensation Rating				Not Tested	Rating	Not Tested
5.6.1 After Aging, Material Smell, 1 hr @ 80°C				Not Tested		Not Tested
5.6.1.1 After Aging, Material Smell Rating				Not Tested	Rating	Not Tested
Wet Condition			Equip			
5.6.2 Initial, Intensity, 1 hr @ 80°C			N/A		3.5 min	Not Tested
5.6.2 Initial, Pleasantness / Unpleasantness, 1 hr @ 80°C				Not Tested	-2 max	Not Tested
5.6.2 Initial, Nature Of Smell, 1 hr @ 80°C				Not Tested	1 max	Not Tested
5.6.2 Initial, Bodily Sensation, 1 hr @ 80°C				Not Tested		Not Tested
5.6.2.1 Initial, Bodily Sensation Rating				Not Tested	Rating	Not Tested
5.6.2 Initial, Material Smell, 1 hr @ 80°C				Not Tested		Not Tested
5.6.2.1 Initial, Material Smell Rating				Not Tested	Rating	Not Tested
5.6.2 After Aging, Intensity, 1 hr @ 80°C				Not Tested	3.5 min	Not Tested
5.6.2 After Aging, Pleasantness / Unpleasantness, 1 hr @ 80°C				Not Tested	-2 max	Not Tested
5.6.2 After Aging Nature Of Smell, 1 hr @ 80°C				Not Tested	1 max	Not Tested
5.6.2 After Aging, Bodily Sensation, 1 hr @ 80°C				Not Tested		Not Tested
5.6.2.1 After Aging, Bodily Sensation Rating				Not Tested	Rating	Not Tested
5.6.2 After Aging, Material Smell, 1 hr @ 80°C				Not Tested		Not Tested
5.6.2.1 After Aging, Material Smell Rating				Not Tested	Rating	Not Tested
Water Extracting Condition			Equip			
5.6.3 Initial, Intensity, 1 hr @ 80°C			N/A		2 min	Not Tested
5.6.3 Initial, Pleasantness / Unpleasantness, 1 hr @ 80°C				Not Tested	-1 max	Not Tested
5.6.3 Initial, Nature Of Smell, 1 hr @ 80°C				Not Tested	1 max	Not Tested
5.6.3 Initial, Bodily Sensation, 1 hr @ 80°C				Not Tested		Not Tested
5.6.3.1 Initial, Bodily Sensation Rating				Not Tested	Rating	Not Tested
5.6.3 Initial, Material Smell, 1 hr @ 80°C				Not Tested		Not Tested
5.6.3.1 Initial, Material Smell Rating				Not Tested	Rating	Not Tested
5.6.3 After Aging, Intensity, 1 hr @ 80°C				Not Tested	2 min	Not Tested
5.6.3 After Aging, Pleasantness / Unpleasantness, 1 hr @ 80°C				Not Tested	-1 max	Not Tested
5.6.3 After Aging Nature Of Smell, 1 hr @ 80°C				Not Tested	1 max	Not Tested
5.6.3 After Aging, Bodily Sensation, 1 hr @ 80°C				Not Tested		Not Tested
5.6.3.1 After Aging, Bodily Sensation Rating				Not Tested	Rating	Not Tested
5.6.3 After Aging, Material Smell, 1 hr @ 80°C				Not Tested		Not Tested
5.6.3.1 After Aging, Material Smell Rating				Not Tested	Rating	Not Tested

CERTIFIED BY:

David Nichols II, Automotive Lab Technician

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison® Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.