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## TEST REPORT

PRODUCT: FT F3315AZ 12 PT BD  
SUPPORT: 2 MIL PET - PORON  
SUBSTRATE: SS - COATED SS  
CERT NO.: 250114 - 1302



TOYOTA TSK 5702GCLASS-1  
OEM Rev Date: May 14  
Double Coated Adhesive Tapes for Interior Trim Materials  
Class 1 for adhesion of foams such as polyethylene foam

### TAPE REQUIREMENTS:

#### SECTION: 5.2 Thickness

5.2, Thickness, PET

5.2, Thickness, Felt

Substrate	Specification	Results	Status
-	Report mm	0.1	Reported
-	Report mm	2.1	Reported

#### SECTION: 5.3 Peel Strength

ASTM D3330

5.3, Peel Strength, Initial, 20 min dwell

5.3.2, Peel Strength, At High Temp in Chamber, 30 min @ 70°C, No Recovery

5.3.3, Peel Strength, After Heat Aging, 96 hrs @ 70°C, 24 hrs @ RT

5.3.4, Peel Strength, At Humidity, 96 hrs @ 50°C / 95% RH, No Recovery

Substrate	Specification	Results	Status
SS	10 N / 25 mm	19.4	Pass
SS	5 N / 25 mm	23.5	Pass
SS	15 N / 25 mm	27.5	Pass
SS	10 N / 25 mm	37.7	Pass

#### SECTION: 5.3 Shear Strength

ASTM D1002

5.3.1, Shear Strength, Initial, 20 min dwell

5.3.2, Shear Strength, At High Temp in Chamber, 30 min @ 70°C, No Recovery

5.3.3, Shear Strength, After Heat Aging, 96 hrs @ 70°C, 24 hrs @ RT

5.3.4, Shear Strength, At Humidity, 96 hrs @ 50°C / 95% RH, No Recovery

Substrate	Specification	Results	Status
SS	150 kPa	334.8	Pass
SS	40 kPa	232.3	Pass
SS	350 kPa	375.4	T Pass
SS	200 kPa	328.3	Pass

#### SECTION: 5.3.5 Holding Power

ASTM D3654

5.3.5, Shear Strength, 2 hrs @ 40°C under 5 N

Substrate	Specification	Results	Status
SS	> 120 mins	5760.0	Pass

#### SECTION: 5.4 Peel Strength

ASTM D3330

5.4.2, Peel Strength, Initial, 20 min dwell

5.4.3, Peel Strength, 24 hrs @ Room Temp

5.4.4, Peel Strength, At High Temp in Chamber, 30 min @ 70°C, No Recovery

5.4.5, Peel Strength, After Heat Aging, 96 hrs @ 70°C, 24 hrs @ RT

5.4.6, Peel Strength, At Humidity, 96 hrs @ 50°C / 95% RH, No Recovery

Substrate	Specification	Results	Status
Toyota Coated SS	5 N / 25 mm	17.4	Pass
Toyota Coated SS	5 N / 25 mm	17.5	Pass
Toyota Coated SS	2 N / 25 mm	5.8	Pass
Toyota Coated SS	5 N / 25 mm	23.5	Pass
Toyota Coated SS	5 N / 25 mm	15.4	Pass

#### SECTION: 5.4 Shear Strength

ASTM D1002

5.4.2, Shear Strength, Initial, 20 min dwell

5.4.3, Shear Strength, 24 hrs @ Room Temp

5.4.4, Shear Strength, At High Temp in Chamber, 30 min @ 70°C, No Recovery

5.4.5, Shear Strength, After Heat Aging, 96 hrs @ 70°C, 24 hrs @ RT

5.4.6, Shear Strength, After Humidity, 96 hrs @ 50°C / 95% RH, No Recovery

Substrate	Specification	Results	Status
Toyota Coated SS	90 kPa	45.6	T Pass
Toyota Coated SS	90 kPa	48.2	T Pass
Toyota Coated SS	40 kPa	23.1	T Pass
Toyota Coated SS	90 kPa	53.4	T Pass
Toyota Coated SS	90 kPa	35.2	T Pass

#### SECTION: 5.5 Creep Shear

ASTM D3654

5.5.1, Shear, Before Heat Aging, 30 mins @ 70°C, 100 hrs @ 70°C under 0.3 N Load  
100 hrs @ 70°C under 0.3 N Load

5.5.1, Shear, After Heat Aging, 96 hrs @ 70°C, 24 hrs @ RT, 30 mins @ 70°C,  
100 hrs @ 70°C under 0.3 N Load

Substrate	Specification	Results	Status
Toyota Coated SS	< 2 mm slip	No Slip	Pass
Toyota Coated SS	< 2 mm slip	No Slip	Pass

#### SECTION: 5.5 Creep Peel

ASTM D3654

5.5.2, Creep, Before Heat Aging, 30 mins @ 70°C,  
100 hrs @ 70°C under 0.3 N Load

5.5.2, Creep, After Heat Aging, 96 hrs @ 70°C, 24 hrs @ RT, 30 mins @ 70°C,  
100 hrs @ 70°C under 0.3 N Load

Substrate	Specification	Results	Status
Toyota Coated SS	< 3 mm slip	76.2	Fail
Toyota Coated SS	< 3 mm slip	3.7	Fail



TOYOTA TSM0505G -1A Class C1  
Smell Quality Of Non-metallic Materials  
1A Influence on Cabin Smell  
Pillar Garnish, Head Lining, Visor, Lower Instrument Panel, Seat Or Door Trim



SECTION 5.6 Smell Test*	Single Part Only				
Dry Condition		Equip	Evaluation	Specification	Result
5.6.1 Initial, Intensity, 1 hr @ 80°C		N/A	Not Tested	3 min	Not Tested
5.6.1 Initial, Pleasantness / Unpleasantness, 1 hr @ 80°C			Not Tested	-1.5 max	Not Tested
5.6.1 Initial, Nature Of Smell, 1 hr @ 80°C			Not Tested	1 max	Not Tested
5.6.1 Initial, Bodily Sensation, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.1.1 Initial, Bodily Sensation Rating			Not Tested	Rating	Not Tested
5.6.1 Initial, Material Smell, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.1.1 Initial, Material Smell Rating			Not Tested	Rating	Not Tested
5.6.1 After Aging, Intensity, 1 hr @ 80°C			Not Tested	3 min	Not Tested
5.6.1 After Aging, Pleasantness / Unpleasantness, 1 hr @ 80°C			Not Tested	-1.5 max	Not Tested
5.6.1 After Aging Nature Of Smell, 1 hr @ 80°C			Not Tested	1 max	Not Tested
5.6.1 After Aging, Bodily Sensation, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.1.1 After Aging, Bodily Sensation Rating			Not Tested	Rating	Not Tested
5.6.1 After Aging, Material Smell, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.1.1 After Aging, Material Smell Rating			Not Tested	Rating	Not Tested
Wet Condition		Equip	Evaluation		Result
5.6.2 Initial, Intensity, 1 hr @ 80°C		N/A	Not Tested	3.5 min	Not Tested
5.6.2 Initial, Pleasantness / Unpleasantness, 1 hr @ 80°C			Not Tested	-2 max	Not Tested
5.6.2 Initial, Nature Of Smell, 1 hr @ 80°C			Not Tested	1 max	Not Tested
5.6.2 Initial, Bodily Sensation, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.2.1 Initial, Bodily Sensation Rating			Not Tested	Rating	Not Tested
5.6.2 Initial, Material Smell, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.2.1 Initial, Material Smell Rating			Not Tested	Rating	Not Tested
5.6.2 After Aging, Intensity, 1 hr @ 80°C			Not Tested	3.5 min	Not Tested
5.6.2 After Aging, Pleasantness / Unpleasantness, 1 hr @ 80°C			Not Tested	-2 max	Not Tested
5.6.2 After Aging Nature Of Smell, 1 hr @ 80°C			Not Tested	1 max	Not Tested
5.6.2 After Aging, Bodily Sensation, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.2.1 After Aging, Bodily Sensation Rating			Not Tested	Rating	Not Tested
5.6.2 After Aging, Material Smell, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.2.1 After Aging, Material Smell Rating			Not Tested	Rating	Not Tested
Water Extracting Condition		Equip	Evaluation		Result
5.6.3 Initial, Intensity, 1 hr @ 80°C		N/A	Not Tested	2 min	Not Tested
5.6.3 Initial, Pleasantness / Unpleasantness, 1 hr @ 80°C			Not Tested	-1 max	Not Tested
5.6.3 Initial, Nature Of Smell, 1 hr @ 80°C			Not Tested	1 max	Not Tested
5.6.3 Initial, Bodily Sensation, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.3.1 Initial, Bodily Sensation Rating			Not Tested	Rating	Not Tested
5.6.3 Initial, Material Smell, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.3.1 Initial, Material Smell Rating			Not Tested	Rating	Not Tested
5.6.3 After Aging, Intensity, 1 hr @ 80°C			Not Tested	2 min	Not Tested
5.6.3 After Aging, Pleasantness / Unpleasantness, 1 hr @ 80°C			Not Tested	-1 max	Not Tested
5.6.3 After Aging Nature Of Smell, 1 hr @ 80°C			Not Tested	1 max	Not Tested
5.6.3 After Aging, Bodily Sensation, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.3.1 After Aging, Bodily Sensation Rating			Not Tested	Rating	Not Tested
5.6.3 After Aging, Material Smell, 1 hr @ 80°C			Not Tested	Description	Not Tested
5.6.3.1 After Aging, Material Smell Rating			Not Tested	Rating	Not Tested

CERTIFIED BY:

David Nichols II, Automotive Lab Technician

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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