



250 Chester Street
Painesville, Ohio 44077
Phone: 866-GO-AVERY (866-462-8379)
Fax: 888-358-4469
email: psa.tape@averydennison.com
URL: tapes.averydennison.com

TEST REPORT

PRODUCT: FT 8327
SUPPORT: NITRILE VINYL FOAM
SUBSTRATE: PP
CERT NO.: 221215 - 1444



GMW 16443-TYPE-II-EXTERIOR-CYCLE-C

OEM Rev Date: Aug 18

Adhesion Performance Requirements For Adhesive Backed Light Trim and Foam
Type II - An adhesive backed foam composite that is retained by the adhesive for the life of the vehicle

Passing Type II Meets and Exceeds 3.5.1 Type I Exposure Requirements

TAPE REQUIREMENTS:

3.5.2 TYPE-II Exposure

SECTION 3.3.3 Edge Adhesion

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

17 hrs @ -30°C

72 hrs @ 70°C

24 hrs @ 38°C / 100% RH

7 hrs @ -30°C

24 hrs @ 38°C / 100% RH

7 hrs @ 70°C

24 hrs @ 38°C / 100% RH

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION 3.4 Peel Adhesion

ISO 8510-2

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

17 hrs @ -30°C

72 hrs @ 70°C

24 hrs @ 38°C / 100% RH

7 hrs @ -30°C

24 hrs @ 38°C / 100% RH

7 hrs @ 70°C

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

3.5.8 Cold Shock

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION: 3.7.1 Release Liner

3.7.2, Liner Removal @ RT

Specification

Securely Bonded

Results

Stable, No Lifting or Removal

Status

Pass

Specification

525 N / m

Results

581.4

Mode

AF-P

Status

Pass

Specification

525 N / m

Results

659.1

Mode

AF-P

Status

Pass

Specification

525 N / m

Results

674.8

Mode

AF-P

Status

Pass

Specification

525 N / m

Results

742.5

Mode

AF-P

Status

Pass

Specification

525 N / m

Results

757.1

Status

Pass

Specification

No Separation from 2

Results

No Impact Separation

Status

Pass

Specification

< 65 N / m

Results

20.4

Status

Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

Appendix A Table A2

PRODUCT: **FT 8327**
 SUPPORT: **NITRILE VINYL FOAM**
 SUBSTRATE: **PP**
 CERT NO.: **#####**

Table A2: GMW16443 Type II Applications Test Data Form

Section	Test	Standard	Requirements	Sample	Visual Edge Adhesion	Peel N/m	Failure Mode
3.5.3	Initial, As Received - 24 hrs @ RT	ISO 8510-2 Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1	Stable, No Lifting or Removal	683.0	AF-P	
3.5.4	Heat Aged 168 hrs @ 80°C per ISO 188			2	Stable, No Lifting or Removal	425.6	AF-P
3.5.5	After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A			3	Stable, No Lifting or Removal	635.7	AF-P
3.5.6	Cycle Exposure, GMW 14124, 2x Cycle C		1	Stable, No Lifting or Removal	635.7	AF-P	
				2	Stable, No Lifting or Removal	653.2	AF-P
				3	Stable, No Lifting or Removal	688.2	AF-P
3.5.7			1	Stable, No Lifting or Removal	634.0	AF-P	
3.5.8	Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C			2	Stable, No Lifting or Removal	835.4	AF-P
				3	Stable, No Lifting or Removal	555.2	AF-P
3.5.9			1	Stable, No Lifting or Removal	742.5	AF-P	
3.5.10				2	Stable, No Lifting or Removal	740.8	AF-P
3.5.11				3	Stable, No Lifting or Removal	744.3	AF-P
			1				
				2			
				3			
3.5.12			1	Stable, No Lifting or Removal	669.0	AF-P	
3.5.13				2	Stable, No Lifting or Removal	803.8	AF-P
3.5.14				3	Stable, No Lifting or Removal	798.6	AF-P

Section	Test	Standard	Requirements	Sample	Result
3.6	Tape Wet Out, GMW15851	GMW 15851 is restricted and we cannot purchase	85% Tape Wet Out	1	Not Tested
				2	Not Tested
				3	Not Tested
3.7.1	Release Liner Contact	To Be Determined @ Tier	No Lift Prior To Vehicle Install	1	TBD
				2	TBD
				3	TBD
3.7.2	Liner Removal	ISO 8510-2	Less Than Or Equal To 65 N/m	1	24.5
				2	15.8
				3	21.0