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TEST REPORT

PRODUCT: FT 8327 12 PT BD
SUPPORT: PVC FOAM
SUBSTRATE: ABS
CERT NO.: 221215 - 1444



GMW 16443-TYPE-II-EXTERIOR-CYCLE-C

OEM Rev Date: Aug 18

Adhesion Performance Requirements For Adhesive Backed Light Trim and Foam

Type II - An adhesive backed foam composite that is retained by the adhesive for the life of the vehicle

Passing Type II Meets and Exceeds 3.5.1 Type I Exposure Requirements

TAPE REQUIREMENTS:

3.5.2 TYPE-II Exposure

SECTION 3.3.3 Edge Adhesion

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

17 hrs @ -30°C
72 hrs @ 70°C
24 hrs @ 38°C / 100% RH
7 hrs @ -30°C
24 hrs @ 38°C / 100% RH
7 hrs @ 70°C
24 hrs @ 38°C / 100% RH

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION 3.4 Peel Adhesion

ISO 8510-2

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

17 hrs @ -30°C
72 hrs @ 70°C
24 hrs @ 38°C / 100% RH
7 hrs @ -30°C
24 hrs @ 38°C / 100% RH
7 hrs @ 70°C

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION 3.5.8 Cold Shock

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION: 3.7.1 Release Liner

3.7.2, Liner Removal @ RT

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Specification

Securely Bonded

Securely Bonded

Securely Bonded

Securely Bonded

Securely Bonded

Specification

525 N / m

525 N / m

525 N / m

525 N / m

525 N / m

Specification

No Separation from 2

Specification

< 65 N / m

Results

Stable, No Lifting or Removal

Stable, No Lifting or Removal

Stable, No Lifting or Removal

Stable, No Lifting or Removal

Stable, No Lifting or Removal

Results

1410.9

2143.6

1522.4

1856.9

1446.0

Results

No Impact Separation

Results

12.8

Status

Pass

Pass

Pass

Pass

Pass

Mode

AF-P

CF

AF-P

CF

Status

Pass

Pass

Pass

Pass

Pass

Status

Pass

Status

Pass

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

Appendix A Table A2

PRODUCT: FT 8327 12 PT BD

SUPPORT: PVC FOAM

SUBSTRATE: ABS

CERT NO.: #####

Table A2: GMW16443 Type II Applications Test Data Form

Table A2: GMW16443 Type II Applications Test Data Form							
Section	Test	Standard	Requirements	Sample	Visual Edge Adhesion	Peel N/m	Failure Mode
3.5.3	Initial, As Received - 24 hrs @ RT	ISO 8510-2	Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1	Stable, No Lifting or Removal	1411.5	AF-P
				2	Stable, No Lifting or Removal	1409.8	AF-P
				3	Stable, No Lifting or Removal	1411.5	AF-P
3.5.4	Heat Aged 168 hrs @ 80°C per ISO 188			1	Stable, No Lifting or Removal	2154.1	CF
				2	Stable, No Lifting or Removal	2178.6	CF
				3	Stable, No Lifting or Removal	2098.0	CF
3.5.5	After Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A			1	Stable, No Lifting or Removal	1719.7	AF-P
				2	Stable, No Lifting or Removal	1605.9	AF-P
				3	Stable, No Lifting or Removal	1241.7	AF-P
3.5.6	Cycle Exposure, GMW 14124, 2x Cycle C			1	Stable, No Lifting or Removal	1760.0	CF
				2	Stable, No Lifting or Removal	1798.6	CF
				3	Stable, No Lifting or Removal	2012.2	CF
				1			
				2			
				3			
3.5.8	Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C			1	Stable, No Lifting or Removal	1367.7	AF-P
				2	Stable, No Lifting or Removal	1287.2	AF-P
				3	Stable, No Lifting or Removal	1683.0	AF-P

Section	Test	Standard	Requirements	Sample	Result
3.6	Tape Wet Out, GMW15851	GMW 15851 is restricted and we cannot purchase	85% Tape Wet Out	1	Not Tested
				2	Not Tested
				3	Not Tested
3.7.1	Release Liner Contact	To Be Determined @ Tier	No Lift Prior To Vehicle Install	1	TBD
				2	TBD
				3	TBD
3.7.2	Liner Removal	ISO 8510-2	Less Than Or Equal To 65 N/m	1	12.3
				2	10.5
				3	15.8