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TEST REPORT

PRODUCT: FT 8217
SUPPORT: 2 MIL PET
SUBSTRATE: METAL
CERT NO.: 230109 - 1109

GMW 16443-TYPE-II-EXTERIOR-CYCLE-C

OEM Rev Date: Aug 18

Adhesion Performance Requirements For Adhesive Backed Light Trim and Foam

Type II - An adhesive backed foam composite that is retained by the adhesive for the life of the vehicle



Passing Type II Meets and Exceeds 3.5.1 Type I Exposure Requirements

TAPE REQUIREMENTS:

3.5.2 TYPE-II Exposure

SECTION 3.3.3 Edge Adhesion

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

17 hrs @ -40°C*

72 hrs @ 80°C*

24 hrs @ 38°C / 100% RH

7 hrs @ -40°C*

24 hrs @ 38°C / 100% RH

7 hrs @ 80°C*

24 hrs @ 38°C / 100% RH

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -40°C*

SECTION 3.4 Peel Adhesion

3.5.3, Initial, As Received - 24 hrs @ RT

ISO 8510-2

Specification
Securely Bonded

Results
Stable, No Lifting or Removal

Status
Pass

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

Specification
Securely Bonded

Results
Stable, No Lifting or Removal

Status
Pass

3.5.5, Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

Specification
525 N / m

Results
1370.1

Mode
CF

Status
Pass

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

17 hrs @ -40°C*

72 hrs @ 80°C*

24 hrs @ 38°C / 100% RH

7 hrs @ -40°C*

24 hrs @ 38°C / 100% RH

7 hrs @ 80°C*

Specification
525 N / m

Results
1317.5

Mode
CF

Status
Pass

3.5.8, Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

Specification
525 N / m

Results
1204.9

Mode
CF

Status
Pass

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

17 hrs @ -40°C*

72 hrs @ 80°C*

24 hrs @ 38°C / 100% RH

7 hrs @ -40°C*

24 hrs @ 38°C / 100% RH

7 hrs @ 80°C*

Specification
525 N / m

Results
1244.6

Mode
CF

Status
Pass

* 10°C temperature deviation per GM

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -40°C*

Specification
525 N / m

Results
1200.2

Status
Pass

SECTION 3.5.8 Cold Shock

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -40°C*

Specification
No Separation from 2

Results
No Impact Separation

Status
Pass

SECTION: 3.7.1 Release Liner

3.7.2, Liner Removal @ RT

Specification
< 65 N / m

Results
16.3

Status
Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

Appendix A Table A2

PRODUCT: **FT 8217**
 SUPPORT: **2 MIL PET**
 SUBSTRATE: **METAL**
 CERT NO.: **230109 - 1109**

Table A2: GMW16443 Type II Applications Test Data Form

Section	Test	Standard	Requirements	Sample	Visual Edge Adhesion	Peel N/m	Failure Mode
3.5.3	Initial, As Received - 24 hrs @ RT	ISO 8510-2	Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1	Stable, No Lifting or Removal	1409.8	CF
				2	Stable, No Lifting or Removal	1334.5	CF
				3	Stable, No Lifting or Removal	1366.0	CF
3.5.4	Heat Aged 168 hrs @ 80°C per ISO 188	ISO 8510-2	Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1	Stable, No Lifting or Removal	1313.5	CF
				2	Stable, No Lifting or Removal	1276.7	CF
				3	Stable, No Lifting or Removal	1362.5	CF
3.5.5	Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A	ISO 8510-2	Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1	Stable, No Lifting or Removal	1169.8	CF
				2	Stable, No Lifting or Removal	1274.9	CF
				3	Stable, No Lifting or Removal	1169.8	CF
3.5.6	Cycle Exposure, GMW 14124, 2x Cycle C	ISO 8510-2	Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1		1269.7	CF
				2		1164.6	CF
				3		1299.4	CF
		ISO 8510-2	Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1			
				2			
				3			
3.5.8	Cold Shock, 72 hrs @ 54°C, 4 hrs @ -40°C*	ISO 8510-2	Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1	Stable, No Lifting or Removal	1243.4	CF
				2	Stable, No Lifting or Removal	1171.6	CF
				3	Stable, No Lifting or Removal	1185.6	CF

Section	Test	Standard	Requirements	Sample	Result
3.6	Tape Wet Out, GMW15851	GMW 15851 is restricted and we cannot purchase	85% Tape Wet Out	1	Not Tested
				2	Not Tested
				3	Not Tested
3.7.1	Release Liner Contact	To Be Determined @ Tier	No Lift Prior To Vehicle Install	1	TBD
				2	TBD
				3	TBD
3.7.2	Liner Removal	ISO 8510-2	Less Than or Equal To 65 N/m	1	21.0
				2	15.8
				3	12.3