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TEST REPORT

PRODUCT: FT 1123
SUPPORT: 2 MIL PET
SUBSTRATE: PP
CERT NO.: 230109 - 1103



GMW 16443-TYPE-II-EXTERIOR-CYCLE-C

OEM Rev Date: Aug 18

Adhesion Performance Requirements For Adhesive Backed Light Trim and Foam

Type II - An adhesive backed foam composite that is retained by the adhesive for the life of the vehicle

Passing Type II Meets and Exceeds 3.5.1 Type I Exposure Requirements

TAPE REQUIREMENTS:

3.5.2 TYPE-II Exposure

SECTION 3.3.3 Edge Adhesion

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

17 hrs @ -30°C
72 hrs @ 70°C
24 hrs @ 38°C / 100% RH
7 hrs @ -30°C
24 hrs @ 38°C / 100% RH
7 hrs @ 70°C
24 hrs @ 38°C / 100% RH

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION 3.4 Peel Adhesion

ISO 8510-2

3.5.3, Initial, As Received - 24 hrs @ RT

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188

3.5.5, Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A

3.5.6, Cycle Exposure, GMW 14124, 2x Cycle C

17 hrs @ -30°C
72 hrs @ 70°C
24 hrs @ 38°C / 100% RH
7 hrs @ -30°C
24 hrs @ 38°C / 100% RH
7 hrs @ 70°C

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION 3.5.8 Cold Shock

3.5.8, Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C

SECTION: 3.7.1 Release Liner

3.7.2, Liner Removal @ RT

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Specification	Results	Status
Securely Bonded	Stable, No Lifting or Removal	Pass

Securely Bonded	Stable, No Lifting or Removal	Pass
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Securely Bonded	Stable, No Lifting or Removal	Pass
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Securely Bonded	Stable, No Lifting or Removal	Pass
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Securely Bonded	Stable, No Lifting or Removal	Pass
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Specification	Results	Mode	Status
525 N / m	1277.3	CF	Pass

525 N / m	1396.9	CF	Pass
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525 N / m	1191.4	CF	Pass
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525 N / m	1251.6	CF	Pass
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525 N / m	1303.5		Pass
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Specification	Results	Status
No Separation from 2	No Impact Separation	Pass

Specification	Results	Status
< 65 N / m	Not Tested	Not Tested

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

Appendix A Table A2

PRODUCT: FT 1123
 SUPPORT: 2 MIL PET
 SUBSTRATE: PP
 CERT NO.: 230109 - 1103

Table A2: GMW16443 Type II Applications Test Data Form

Table A2: GMW16443 Type II Applications Test Data Form							
Section	Test	Standard	Requirements	Sample	Visual Edge Adhesion	Peel N/m	Failure Mode
3.5.3	Initial, As Received - 24 hrs @ RT	ISO 8510-2	Minimum of 525 N/m and Cohesive Failure of One or Both of the Adherends	1	Stable, No Lifting or Removal	1290.7	CF
				2	Stable, No Lifting or Removal	1248.7	CF
				3	Stable, No Lifting or Removal	1292.4	CF
3.5.4	Heat Aged 168 hrs @ 80°C per ISO 188			1	Stable, No Lifting or Removal	1383.5	CF
				2	Stable, No Lifting or Removal	1558.6	CF
				3	Stable, No Lifting or Removal	1248.7	CF
3.5.5	Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option A			1	Stable, No Lifting or Removal	1196.1	CF
				2	Stable, No Lifting or Removal	1161.1	CF
				3	Stable, No Lifting or Removal	1217.1	CF
3.5.6	Cycle Exposure, GMW 14124, 2x Cycle C			1	Stable, No Lifting or Removal	1255.7	CF
				2	Stable, No Lifting or Removal	1236.4	CF
				3	Stable, No Lifting or Removal	1262.7	CF
				1			
				2			
				3			
3.5.8	Cold Shock, 72 hrs @ 54°C, 4 hrs @ -30°C			1	Stable, No Lifting or Removal	1367.7	CF
				2	Stable, No Lifting or Removal	1274.9	CF
				3	Stable, No Lifting or Removal	1267.9	CF

Section	Test	Standard	Requirements	Sample	Result
3.6	Tape Wet Out, GMW15851	GMW 15851 is restricted and we cannot purchase	85% Tape Wet Out	1	Not Tested
				2	Not Tested
				3	Not Tested
3.7.1	Release Liner Contact	To Be Determined @ Tier	No Lift Prior To Vehicle Install	1	TBD
				2	TBD
				3	TBD
3.7.2	Liner Removal	ISO 8510-2	Less Than or Equal To 65 N/m	1	Not Tested
				2	Not Tested
				3	Not Tested