



250 Chester Street
Painesville, Ohio 44077
Phone: 866-GO-AVERY (866-462-8379)
Fax: 888-358-4469
email: psa.tape@averydennison.com
URL: tapes.averydennison.com

TEST REPORT

PRODUCT: FT 1943 PP
SUPPORT: 5 MIL BLACK UHMWPE
SUBSTRATE: TPO
CERT NO.: 221214 - 0904

GMW 14892-CODE-3-CYCLE-M
OEM Rev Date: Nov 20
Adhesive Requirements for Bonded Interior Parts
CODE 3 - Not Exposed To Direct Sunlight



TAPE REQUIREMENTS:

SECTION: 3.2.2 Visual Evaluation

3.2.2.1, GMW 14124 CYCLE-M 2x, 168 hrs @ 85°C

3.2.2.1, Natural Weathering

Specification
No Ooze, Lift, Bubbling or
Loss of Adhesion

Results
No Ooze, Lifting or Adhesion Loss

Status
Pass

Not Tested

Not Tested

SECTION: 3.2.2.2 Edge Adhesion

3.1.5.2, Environmental Cycles 2(x), GMW 14124 CYCLE-M

Specification
No Peeling, Lifting,
Unwrapping of Edge Wraps,
etc

Results
No Lifting or Unwrapping

Status
Pass

SECTION: 3.2.3.2 Peel Adhesion

3.2.3.2, As Received, 72 hrs @ RT

Specification
525 N / m

GMW14444

Results
880.3

Mode
ADHESIVE

Status
Pass

3.2.3.2.1, Humidity - GMW 14729 Opt A, 144 hrs @ 38°C / 100% RH, 1 hr @ RT

525 N / m

1570.3

COHESIVE

Pass

3.2.3.2.2, Oven Aged, 24 hrs @ 85°C, < 40s

525 N / m

527.7

COHESIVE

Pass

3.2.3.2.3, Environmental Cycles 2(x), GMW 14124 CYCLE-M

525 N / m

1196.7

COHESIVE

Pass

23 hrs @ 40°C / 95% RH

1 hr @ RT

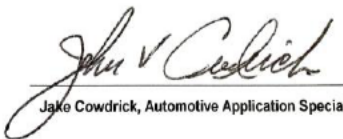
18 hrs @ 85°C

1 hr @ RT

4 hrs @ -30°C

1 hr @ RT

CERTIFIED BY:


Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

Appendix A

Company Name _____

Report Number: 221214 - 0904 _____

PRODUCT: FT 1943 PP

SUPPORT: 5 MIL BLACK UHMWPE

SUBSTRATE: TPO

Table A1: Visual Evalutaion

Test Class	Specification	Requirements	Results - Triplicate		
			Part 1	Part 2	Part 3
Visual Evalutaion 3.2.2	GMW 14444 / 14892	3.2.2.1 No color transfer, bubble formation, and/or delamiantion after being exposed to dimensional stability test	No Ooze, Lifting or Adhesion Loss	No Ooze, Lifting or Adhesion Loss	No Ooze, Lifting or Adhesion Loss
		3.2.2.1 No color transfer, bubble formation, and/or delamiantion after being exposed to natural weathering	Not Tested	Not Tested	Not Tested
		3.2.2.2 No peeling, lifting, unwrapping of edge wraps after being exposed to 2 Cycles M	No Lifting or Unwrapping	No Lifting or Unwrapping	No Lifting or Unwrapping

Table A2: 180° Peel Adhesion

Test Class	Specification	Requirements	Results - Triplicate					
			Units	Failure Mode	Units	Failure Mode	Units	Failure Mode
180° Average Peel Strength, As Received, 72 hrs @ RT	ISO 8510-2	GMW 14444 Table 5 - Minimum of 525 N/m or Cohesive Failure of One or Both of the Adherends	737.28	ADHESIVE	1087.54	ADHESIVE	816.09	ADHESIVE
180° Average Peel Strength, Humidity - GMW 14729 Opt A, 144 hrs @ 38°C / 100% RH, 1 hr @ RT			1665.46	COHESIVE	1528.86	COHESIVE	1516.60	COHESIVE
180° Average Peel Strength, Oven Aged, 24 hrs @ 85°C, < 40s			465.84	COHESIVE	413.30	COHESIVE	704.01	COHESIVE
180° Average Peel Strength, Environmental Cycles 2(x), GMW 14124 CYCLE-M			1229.39	COHESIVE	1001.73	COHESIVE	1358.99	COHESIVE

Table A3: Coupon Level Rigid to Rigid Test

Test Class	Specification	Requirements	Results - Triplicate		
			Part 1	Part 2	Part 3
	GMW 14892				