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TEST REPORT

PRODUCT: FT 1128 PCK
SUPPORT: WOODBRIDGE AB40-170 PEU
SUBSTRATE: PP
CERT NO.: 231128 - 0727



FORD WSS-M99P48-B3
OEM Rev Date: Feb 21

Foam Performance, Pressure Sensitive Adhesive Tape (Interior, Exterior, Underhood, Underhood)

Interior
Below Belt Line

TAPE REQUIREMENTS:

SECTION: 3.2.1 Odor

3.2.1 Odor, Condition 1 - 24 hrs @ RT, Deionized Water
3.2.1 Odor, Condition 2 - 24 hrs @ 40°C, Deionized Water
3.2.1 Odor, Condition 3 - 2 hrs @ 65°C

Specification	FLTM BO 131-03	Results	Status
Rating 3 Max		Not Tested	Not Tested
Rating 3 Max		Not Tested	Not Tested
Rating 3 Max		Not Tested	Not Tested

SECTION: 3.2.2 Fogging, Photometric

3.2.2, 3 hrs @ 100°C, 21°C Cooling, 16 hrs @ RT

Specification	SAE J1756	Results	Status
70 Units min		74	Pass

SECTION: 3.2.3 Flammability

3.2.3 Burn Rate, Component

Specification	ISO 3795* / SAE J369*	Results	Status
< 100 mm / min		< B 25	Pass

SECTION 3.2.4 Resistance to Mildew

3.2.4 7 Days @ 38°C / 98% RH

Specification	FLTM BO 131-03*	Results	Status
No Visible Mildew Growth or Objectionable Odor		No Offensive Odor or Evidence of Mildew	Pass

SECTION 3.2.5 Accelerated Weathering Resistance

3.2.5 2250 Hours, ISO 105-A-02 AATCC Eval 1

Specification	ASTM D7869*	Results	Status
No Cracking or Cracking		Not Tested	Not Tested

SECTION: 3.2.6 Adhesion Strength

3.2.6.1 Original Bond Strength

Specification	ASTM D1000	Results	Mode	Status
0.48 N / mm		0.73	TEAR	Pass

3.2.6.2 After Heat Ageing Change, 168 hrs @ 90°C

0.36 N / mm		0.68	TEAR	Pass
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3.2.6.3 After Environmental Cycling Change, 10 Cycles

0.36 N / mm		0.63	TEAR	Pass
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4 hrs @ 90°C
4 hrs @ 38°C / 95% RH
16 hrs @ -30°C

SECTION: 3.2.6 Adhesion Strength

3.2.6.1 Original Bond Strength

Specification	ASTM D1000	Results	Status
No Cracking, Delamination or Cracking		Good, Stable, No Defects or Lifting	Pass

3.2.6.2 After Heat Ageing Change, 168 hrs @ 90°C

Good, Stable, No Defects or Lifting	Pass
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3.2.6.3 After Environmental Cycling Change, 10 Cycles

Good, Stable, No Defects or Lifting	Pass
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SECTION 3.2.8 Stress Cracking Test for Plastics

3.2.8 Stress Cracking Test for Plastics

Specification	ASTM D1000	Results	Status
No Cracking or Cracking		Not Tested	Not Tested

CERTIFIED BY:


David Nichols II, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.