



250 Chester Street
Painesville, Ohio 44077
Phone: 866-GO-AVERY (866-462-8379)
Fax: 888-358-4469
email: psa.tape@averydennison.com
URL: tapes.averydennison.com

TEST REPORT

PRODUCT: BNW-1079A
SUPPORT: FELT
SUBSTRATE: DuPont RK8148
CERT NO.: 231129 - 0917

FORD WSS-M11P68-A1

OEM Rev Date: Jan 20

Tape, Performance, Pressure Sensitive Adhesive One-Sided, Interior
Below Beltline



TAPE REQUIREMENTS:

3. Requirements

SECTION: 3.5 Thickness

3.5 Thickness - Complete Product Composite

FLTM BO 131-03*	Specification	Results	Status
	Reported mm	0.97	Reported

SECTION: 3.6 Weight

3.6 Weight - Complete Product Composite 100 cm²

FLTM BO 131-03*	Specification	Results	Status
	Reported g / m ²	3.303	Reported

SECTION: 3.7 Breaking Strength, Tape

3.7 Breaking Strength, Tape

FLTM BO 131-03*	Specification	Results	Status
	Reported N / 10 mm		Reported

SECTION: 3.8 Fogging

3.8 Fogging - Photometric, 3 hrs @ 100°C, 21°C Cooling, 16 hrs @ RT

FLTM BO 131-03*	Specification	Results	Status
	70 Units min	93.3	Pass

SECTION: 3.9 Odor

3.9.1 Odor, Condition 1 - 24 hrs @ RT, Deionized Water

FLTM BO 131-03*	Specification	Results	Status
	Rating 3 Max	Not Tested	Not Tested

3.9.2 Odor, Condition 2 - 24 hrs @ 40°C, Deionized Water

Rating 3 Max	Not Tested	Not Tested
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3.9.3 Odor, Condition 3 - 2 hrs @ 65°C

Rating 3 Max	Not Tested	Not Tested
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SECTION: 3.10 Flammability

3.2.3 Initial, Component

SAE J369*	Specification	Results	Status
	< 100 mm / min	DNI	Pass

SECTION: 3.11 Adhesion Strength

3.11 Original

ASTM D1000	Specification	Results	Mode	Status
	300 N / m	368.4	CLN	Pass

3.11.2 After Short Term Environment Cycling

5 hrs @ -30°C
30 mins @ 23°C / 50%RH
5 hrs @ 90°C
30 mins @ 23°C / 50%RH
2 hrs @ 50°C / 95%RH
30 mins @ 23°C / 50%RH
5 hrs @ -30°C
30 mins @ 23°C / 50%RH
5 hrs @ 90°C

FLTM BO 140-01 A*	225 N / m	1206.3	CLN	Pass
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3.11.3 After Long Term Environment Cycling, 7 days @ 90°C

FLTM BO 140-01 B*	225 N / m	1174.8	PS	Pass
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SECTION: 3.11 Adhesion Strength

3.11 Original

3.11.2 After Short Term Environment Cycling

3.11.3 After Long Term Environment Cycling, 7 days @ 90°C

Specification
No Cracking,
Blistering, Adhesion
Loss or Delamination

Results
Good, Stable, No Defects or Lifting

Good, Stable, No Defects or Lifting

Good, Stable, No Defects or Lifting

Status
Pass

Pass

Pass

Pass

CERTIFIED BY:

David Nichols II, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.