



## TEST REPORT

250 Chester Street  
Painesville, Ohio 44077  
Phone: 866-GO-AVERY (866-462-8379)  
Fax: 888-358-4469  
email: psa.tape@averydennison.com  
URL: tapes.averydennison.com

PRODUCT: FBA 1115  
SUPPORT: 3 MIL GREEN UHMW PE  
SUBSTRATE: ABS  
CERT NO.: 250325 - 0809

FORD WSS-M11P68-A1  
OEM Rev Date: Jan 20  
Tape, Performance, Pressure Sensitive Adhesive One-Sided, Interior  
Below Beltline



### TAPE REQUIREMENTS:

#### 3. Requirements

#### SECTION: 3.5 Thickness

3.5 Thickness - Complete Product Composite

	FLTM BO 131-03*	Specification	Results	Status
		Reported mm	0.36	Reported

#### SECTION: 3.6 Weight\*

3.6 Weight\* - Complete Product Composite 100 cm<sup>2</sup>

	FLTM BO 131-03*	Specification	Results	Status
		Reported g / m <sup>2</sup>	305.963	Reported

#### SECTION: 3.7 Breaking Strength, Tape

3.7 Breaking Strength, Tape

	FLTM BO 131-03*	Specification	Results	Status
		Reported N / 10 mm	61.33	Reported

#### SECTION: 3.8 Fogging

3.8 Fogging - Photometric, 3 hrs @ 100°C, 21°C Cooling, 16 hrs @ RT

	FLTM BO 131-03*	Specification	Results	Status
		70 Units min	100.0	Pass

#### SECTION: 3.9 Odor\*

3.9.1 Odor, Condition 1 - 24 hrs @ RT, Deionized Water

	FLTM BO 131-03*	Specification	Results	Status
		Rating 3 Max	Not Tested	Not Tested

3.9.2 Odor, Condition 2 - 24 hrs @ 40°C, Deionized Water

	Rating 3 Max	Not Tested	Not Tested
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3.9.3 Odor, Condition 3 - 2 hrs @ 65°C

	Rating 3 Max	Not Tested	Not Tested
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#### SECTION: 3.10 Flammability

3.2.3 Initial, Component

	SAE J369*	Specification	Results	Status
		< 100 mm / min	29.0	Pass

#### SECTION: 3.11 Adhesion Strength

3.11 Original

	ASTM D1000	Specification	Results	Mode	Status
		300 N / m	1148.0	CLN	Pass

3.11.2 After Short Term Environment Cycling

FLTM BO 140-01 A\*  
5 hrs @ -30°C  
30 mins @ 23°C / 50%RH  
5 hrs @ 90°C  
30 mins @ 23°C / 50%RH  
2 hrs @ 50°C / 95%RH  
30 mins @ 23°C / 50%RH  
5 hrs @ -30°C  
30 mins @ 23°C / 50%RH  
5 hrs @ 90°C

1642.4	CSP	Pass
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3.11.3 After Long Term Environment Cycling, 7 days @ 90°C

FLTM BO 140-01 B*	225 N / m	2292.3	TRN	Pass
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#### SECTION: 3.11 Adhesion Strength

3.11 Original

	Specification	Results	Status
	No Cracking, Blistering, Adhesion Loss or Delamination	Good, Stable, No Defects or Lifting	Pass

3.11.2 After Short Term Environment Cycling

Good, Stable, No Defects or Lifting	Pass
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3.11.3 After Long Term Environment Cycling, 7 days @ 90°C

Good, Stable, No Defects or Lifting	Pass
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CERTIFIED BY:

David Nichols II, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison® Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.