



## TEST REPORT

250 Chester Street  
Painesville, Ohio 44077  
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Fax: 888-358-4469  
email: psa.tape@averydennison.com  
URL: tapes.averydennison.com

PRODUCT: FT 702P  
SUPPORT: NITRILE VINYL FOAM  
SUBSTRATE: DYLARK  
CERT NO.: 221209 - 1442



FORD ESF M11P5 - A  
OEM Rev Date: Jun 07  
Adhesion Requirements, Interior Applique  
A - Initial

### TEST PARAMETERS:

#### 3 Requirements

#### 3.1 For Initial Approval

##### SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, Initial, Room Temp, Initial Separation

##### Specification

ASTM D903

##### Results

##### Status

8.9 N / Inch

12.97

Pass

3.1, Bond and Stripping Strength, Initial, Room Temp, Continuous

4.5 N / Inch

10.65

Pass

##### SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, 72 hrs @ Room Temp, Initial Separation

##### Specification

ASTM D903

##### Results

##### Status

8.9 N / Inch

29.62

Pass

3.1, Bond and Stripping Strength, 72 hrs @ Room Temp, Continuous

4.5 N / Inch

19.63

Pass

##### SECTION: 3.1 Bond and Stripping Strength

3.2, Bond and Stripping Strength, Cycle Test, Initial Separation

##### Specification

ASTM D903

##### Results

##### Status

11.2 N / Inch

30.72

Pass

3.2, Bond and Stripping Strength, Cycle Test, Continuous

4.5 N / Inch

22.76

Pass

24 hrs @ 82° C

3 hrs @ RT

24 hrs @ -29° C

3 hrs @ RT

4 hrs @ 38° C / 95% RH

4 hrs @ 23° C / 95% RH

24 hrs @ 60°C Salt Spray\*

##### SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, 72 hrs @ Room Temp

##### Specification

No Adhesion Loss or Lifting

##### Results

No Lifting or Loss of Adhesion

##### Status

Pass

##### SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, Cycle Test

##### Specification

No Adhesion Loss or Lifting

##### Results

No Lifting or Loss of Adhesion

##### Status

Pass

##### SECTION: 3.3 Quality

3.3, Quality, Adhesive Quality

##### Specification

No Adhesive Crazing, Softening or Discoloration

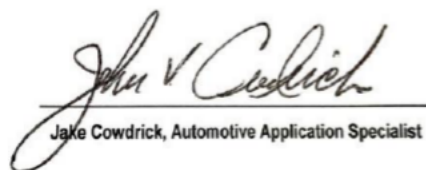
##### Results

No Degradation or Discoloring

##### Status

Pass

CERTIFIED BY:

  
Jake Cowdric, Automotive Application Specialist

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.