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## TEST REPORT

PRODUCT: FT 702P  
SUPPORT: NITRILE VINYL FOAM  
SUBSTRATE: DYLARK  
CERT NO.: 221209 - 1442

**FORD ESF M11P5 - A**  
OEM Rev Date: Jun 07  
Adhesion Requirements, Interior Applique  
A - Initial



### TEST PARAMETERS:

#### 3 Requirements

##### 3.1 For Initial Approval

###### SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, Initial, Room Temp, Initial Separation

###### Specification

8.9 N / Inch

###### ASTM D903

###### Results

12.97

###### Status

Pass

3.1, Bond and Stripping Strength, Initial, Room Temp, Continuous

###### Specification

4.5 N / Inch

###### Results

10.65

###### Status

Pass

###### SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, 72 hrs @ Room Temp, Initial Separation

###### Specification

8.9 N / Inch

###### ASTM D903

###### Results

29.62

###### Status

Pass

3.1, Bond and Stripping Strength, 72 hrs @ Room Temp, Continuous

###### Specification

4.5 N / Inch

###### Results

19.63

###### Status

Pass

###### SECTION: 3.1 Bond and Stripping Strength

3.2, Bond and Stripping Strength, Cycle Test, Initial Separation

###### Specification

11.2 N / Inch

###### ASTM D903

###### Results

30.72

###### Status

Pass

3.2, Bond and Stripping Strength, Cycle Test, Continuous

###### Specification

4.5 N / Inch

###### Results

22.76

###### Status

Pass

24 hrs @ 82° C

3 hrs @ RT

24 hrs @ -29° C

3 hrs @ RT

4 hrs @ 38° C / 95% RH

4 hrs @ 23° C / 95% RH

24 hrs @ 60°C Salt Spray\*

###### SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, 72 hrs @ Room Temp

###### Specification

No Adhesion Loss or Lifting

###### Results

No Lifting or Loss of Adhesion

###### Status

Pass

###### SECTION: 3.1 Bond and Stripping Strength

3.1, Bond and Stripping Strength, Cycle Test

###### Specification

No Adhesion Loss or Lifting

###### Results

No Lifting or Loss of Adhesion

###### Status

Pass

###### SECTION: 3.3 Quality

3.3, Quality, Adhesive Quality

###### Specification

No Adhesive Crazing, Softening or Discoloration

###### Results

No Degradation or Discoloring

###### Status

Pass

CERTIFIED BY:

  
Jake Cowdrick, Automotive Application Specialist

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.