



250 Chester Street  
Painesville, Ohio 44077  
Phone: 866-GO-AVERY (866-462-8379)  
Fax: 888-358-4469  
email: [psa.tape@averydennison.com](mailto:psa.tape@averydennison.com)  
URL: [tapes.averydennison.com](http://tapes.averydennison.com)

## TEST REPORT

PRODUCT: FT 8327  
SUPPORT: PET FOAM  
SUBSTRATE: PAINTED METAL  
CERT NO.: 230104 - 1300

### FORD ESA-M11P19-A

OEM Rev Date: Jun 07

#### Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



#### TAPE REQUIREMENTS:

##### 3 Standard Requirements for Production Materials

###### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.1, As Received

Specification	ASTM D903	Results	Status
<b>0.44 N / mm</b>		1.1	Pass

###### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Aged, Heat Aged, 7 days @ 88°C

Specification	ASTM D903	Results	Status
<b>0.44 N / mm</b>		1.8	Pass

###### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Humidity, 7 days @ 37°C / 95% RH

Specification	ASTM D903	Results	Status
<b>0.44 N / mm</b>		2.2	Pass

###### SECTION 3.2 Peel Strength, Foam to Plastic Membrane

3.2.1, Foam to Plastic Membrane, As Received

Specification	ASTM D903	Results	Status
<b>No Delamination</b>		Foam Tearing	Pass

###### SECTION 3.3 Bond Separation

3.3, 200 gram load, 1 hr @ RT

Specification	Results	Status
<b>No Separation of Bond</b>	No Slip	Pass

###### SECTION 3.4 Quality

Specification	Results	Status
<b>Readily Removable</b>	Easily Removed	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.