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## TEST REPORT

PRODUCT: FT 8327 12 PT BD  
SUPPORT: PET FOAM  
SUBSTRATE: PAINTED METAL  
CERT NO.: 221209 - 1312

**FORD ESA-M11P19-A**

OEM Rev Date: Jun 07

Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



### TAPE REQUIREMENTS:

#### 3 Standard Requirements for Production Materials

##### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.1, As Received

Specification  
**0.44 N / mm**

ASTM D903

Results  
**1.1**

Status  
**Pass**

##### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Aged, Heat Aged, 7 days @ 88°C

Specification  
**0.44 N / mm**

ASTM D903

Results  
**1.8**

Status  
**Pass**

##### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Humidity, 7 days @ 37°C / 95% RH

Specification  
**0.44 N / mm**

ASTM D903

Results  
**2.2**

Status  
**Pass**

##### SECTION 3.2 Peel Strength, Foam to Plastic Membrane

3.2.1, Foam to Plastic Membrane, As Received

Specification  
**No Delamination**

ASTM D903

Results  
**Foam Tearing**

Status  
**Pass**

##### SECTION 3.3 Bond Separation

3.3, 200 gram load, 1 hr @ RT

Specification  
**No Separation of Bond**

Results  
**No Slip**

Status  
**Pass**

##### SECTION 3.4 Quality

Specification  
**Readily Removable**

Results  
**Easily Removed**

Status  
**Pass**

CERTIFIED BY:

Jake Cowdrick, Automotive Application Specialist

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.