



250 Chester Street
Painesville, Ohio 44077

Phone: 866-GO-AVERY (866-462-8379)
Fax: 888-358-4469
email: psa.tape@averydennison.com
URL: tapes.averydennison.com

TEST REPORT

PRODUCT: FT 8327 12 PT BD
SUPPORT: NITRILE VINYL FOAM
SUBSTRATE: PP
CERT NO.: 221209 - 0917

FORD ESA-M11P19-A

OEM Rev Date: Jun 07

Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



TAPE REQUIREMENTS:

3 Standard Requirements for Production Materials

SECTION 3.1 Peel Strength, Plastic Membrane to Panel
3.1.1, As Received

| Specification | ASTM D903 | Results | Status |
|---------------|-----------|---------|--------|
| 0.44 N / mm | | 0.6 | Pass |

SECTION 3.1 Peel Strength, Plastic Membrane to Panel
3.1.2, Aged, Heat Aged, 7 days @ 88°C

| Specification | ASTM D903 | Results | Status |
|---------------|-----------|---------|--------|
| 0.44 N / mm | | 0.8 | Pass |

SECTION 3.1 Peel Strength, Plastic Membrane to Panel
3.1.2, Humidity, 7 days @ 37°C / 95% RH

| Specification | ASTM D903 | Results | Status |
|---------------|-----------|---------|--------|
| 0.44 N / mm | | 1.0 | Pass |

SECTION 3.2 Peel Strength, Foam to Plastic Membrane
3.2.1, Foam to Plastic Membrane, As Received

| Specification | ASTM D903 | Results | Status |
|-----------------|-----------|--------------|--------|
| No Delamination | | Foam Tearing | Pass |

SECTION 3.3 Bond Separation
3.3, 200 gram load, 1 hr @ RT

| Specification | ASTM D1000 | Results | Status |
|-----------------------|------------|---------|--------|
| No Separation of Bond | | No Slip | Pass |

SECTION 3.4 Quality
3.4, Quality

| Specification | Results | Status |
|-------------------|----------------|--------|
| Readily Removable | Easily Removed | Pass |

CERTIFIED BY:

Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.