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TEST REPORT

PRODUCT: FT 8302
SUPPORT: SUPERSEAL FOAM
SUBSTRATE: PAINTED METAL
CERT NO.: 221209 - 0916

FORD ESA-M11P19-A

OEM Rev Date: Jun 07

Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



TAPE REQUIREMENTS:

3 Standard Requirements for Production Materials SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.1, As Received

<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
0.44 N / mm		2.3	Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel 3.1.2, Aged, Heat Aged, 7 days @ 88°C

<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
0.44 N / mm		1.7	Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel 3.1.2, Humidity, 7 days @ 37°C / 95% RH

<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
0.44 N / mm		2.0	Pass

SECTION 3.2 Peel Strength, Foam to Plastic Membrane 3.2.1, Foam to Plastic Membrane, As Received

<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
No Delamination		Foam Tearing	Pass

SECTION 3.3 Bond Separation 3.3, 200 gram load, 1 hr @ RT

<u>Specification</u>	ASTM D1000	<u>Results</u>	<u>Status</u>
No Separation of Bond		No Slip	Pass

CERTIFIED BY:

Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.