



## TEST REPORT

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Fax: 888-358-4469  
email: psa.tape@averydennison.com  
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PRODUCT: FT 7700WN  
SUPPORT: PEU FOAM  
SUBSTRATE: PAINTED METAL  
CERT NO.: 221209 - 0916



**FORD ESA-M11P19-A**  
OEM Rev Date: Dec 13  
Adhesion Requirements  
Polyurethane Foam to Polypropylene - Pressure Sensitive Film

### TAPE REQUIREMENTS:

#### 3 Standard Requirements for Production Materials

##### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.1, As Received

##### Specification

0.44 N / mm

ASTM D903

##### Results

1.18

##### Status

Pass

##### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Aged, Heat Aged, 7 days @ 88°C

##### Specification

0.44 N / mm

ASTM D903

##### Results

0.87

##### Status

Pass

##### SPEC: 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Humidity, 7 days @ 37°C / 95% RH

##### Specification

0.44 N / mm

ASTM D903

##### Results

0.88

##### Status

Pass

##### SECTION 3.2 Peel Strength, Foam to Plastic Membrane

3.2.1, Foam to Plastic Membrane, As Received

##### Specification

No Delamination

ASTM D903

##### Results

NA

##### Status

NA

##### SECTION 3.3 Bond Separation

3.3, 200 gram load, 1 hr @ RT

##### Specification

No Separation of Bond From an Actual  
Production Part

ASTM D1000


##### Results

NT

##### Status

Not Tested

CERTIFIED BY:

  
Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.