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TEST REPORT

PRODUCT: FT 7540
SUPPORT: PET FOAM
SUBSTRATE: PAINTED METAL
CERT NO.: 221209 - 0915

FORD ESA-M11P19-A

OEM Rev Date: Dec 13

Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



TAPE REQUIREMENTS:

3 Standard Requirements for Production Materials

SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.1, As Received

<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
0.44 N / mm		0.90	Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Aged, Heat Aged, 7 days @ 88°C

<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
0.44 N / mm		1.34	Pass

SPEC: 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Humidity, 7 days @ 37°C / 95% RH

<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
0.44 N / mm		1.16	Pass

SECTION 3.2 Peel Strength, Foam to Plastic Membrane

3.2.1, Foam to Plastic Membrane, As Received

<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
No Delamination		Foam Tearing	Pass

SECTION 3.3 Bond Separation

3.3, 200 gram load, 1 hr @ RT

<u>Specification</u>	ASTM D1000	<u>Results</u>	<u>Status</u>
No Separation of Bond From an Actual Production Part		NT	Not Tested

CERTIFIED BY:

Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.