



## TEST REPORT

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PRODUCT: FT 1270  
SUPPORT: PEU FOAM  
SUBSTRATE: PAINTED METAL  
CERT NO.: 221209 - 0915



**FORD ESA-M11P19-A**  
OEM Rev Date: Dec 13  
Adhesion Requirements  
Polyurethane Foam to Polypropylene - Pressure Sensitive Film

### TAPE REQUIREMENTS:

#### 3 Standard Requirements for Production Materials

##### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.1, As Received

##### Specification

0.44 N / mm

ASTM D903

##### Results

0.85

##### Status

Pass

##### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Aged, Heat Aged, 7 days @ 88°C

##### Specification

0.44 N / mm

ASTM D903

##### Results

0.82

##### Status

Pass

##### SPEC: 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Humidity, 7 days @ 37°C / 95% RH

##### Specification

0.44 N / mm

ASTM D903

##### Results

0.85

##### Status

Pass

##### SECTION 3.2 Peel Strength, Foam to Plastic Membrane

3.2.1, Foam to Plastic Membrane, As Received

##### Specification

No Delamination

ASTM D903

##### Results

NA

##### Status

NA

##### SECTION 3.3 Bond Separation

3.3, 200 gram load, 1 hr @ RT

##### Specification

No Separation of Bond From an Actual  
Production Part

ASTM D1000


##### Results

NT

##### Status

Not Tested

CERTIFIED BY:

  
Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.