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TEST REPORT

PRODUCT: FBA 1960 12 PT BD
SUPPORT: NITRILE VINYL FOAM
SUBSTRATE: E-COATED METAL
CERT NO.: 230103 - 1119



FCA PF.90175
OEM Rev Date: Mar 15
Pressure Sensitive Adhesives
Includes Chrysler Standard PF-10770
Table 2 Flexible Composites

TAPE REQUIREMENTS:

SECTION:	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, Initial, 2 hrs @ RT		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, 168 hrs @ 79°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, 8 hrs @ 93°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, 24 hrs Water Immersion		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH 24 hrs @ -29°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Peel Adhesion	Specification	Results	Status
3.0, Adhesion, Initial, 2 hrs @ RT		0.9 N / cm	4.1	Pass
SECTION: 3.0	Peel Adhesion	Specification	Results	Status
3.0, Adhesion, 168 hrs @ 79°C	250 Chester Street	3.3 N / cm	5.3	Pass
SECTION: 3.0	Peel Adhesion	Specification	Results	Status
3.0, Adhesion, 8 hrs @ 93°C	250 Chester Street	3.3 N / cm	4.5	Pass
SECTION: 3.0	Peel Adhesion	Specification	Results	Status
3.0, Adhesion, 24 hr Water Immersion		3.3 N / cm	5.6	Pass
SECTION: 3.0	Peel Adhesion	Specification	Results	Status
3.0, Adhesion, Heat Resistance, Cycles (5x) Adhesion, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH		3.3 N / cm	2.59 Tear	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.