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TEST REPORT

PRODUCT: HPA 1905
SUPPORT: NITRILE VINYL FOAM
SUBSTRATE: E-COATED METAL
CERT NO.: 230103 - 1114



FCA PF.90175
OEM Rev Date: Mar 15
Pressure Sensitive Adhesives
Includes Chrysler Standard PF-10770
Table 2 Flexible Composites

TAPE REQUIREMENTS:

SECTION:	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, Initial, 2 hrs @ RT		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, 168 hrs @ 79°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, 8 hrs @ 93°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, 24 hrs Water Immersion		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH 24 hrs @ -29°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Peel Adhesion	Specification	Results	Status
3.0, Adhesion, Initial, 2 hrs @ RT		0.9 N / cm	4.9	Pass
SECTION: 3.0	Peel Adhesion	Specification	Results	Status
3.0, Adhesion, 168 hrs @ 79°C	250 Chester Street	3.3 N / cm	11.2	Pass
SECTION: 3.0	Peel Adhesion	Specification	Results	Status
3.0, Adhesion, 8 hrs @ 93°C	250 Chester Street	3.3 N / cm	11.2	Pass
SECTION: 3.0	Peel Adhesion	Specification	Results	Status
3.0, Adhesion, 24 hr Water Immersion		3.3 N / cm	6.0	Pass
SECTION: 3.0	Peel Adhesion	Specification	Results	Status
3.0, Adhesion, Heat Resistance, Cycles (5x) Adhesion, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH		3.3 N / cm	11.3	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.