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TEST REPORT

PRODUCT: FBA 1960 12 PT BD
SUPPORT: EPDM FOAM
SUBSTRATE: E-COATED METAL
CERT NO.: 230103 - 1206

FCA PF-10770
OEM Rev Date: Feb 15
Adhesion - PSA, Cellular and Fibrous Materials
Table 2 Flexible Composites



TAPE REQUIREMENTS:

SECTION: 3.0 Heat Resistance	LP-463TB-03-01*	Specification	Results	Status
2.2, Heat Resistance, Initial, 2 hrs @ RT		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0 Heat Resistance	LP-463CB-10-01*	Specification	Results	Status
2.2, Heat Resistance, 168 hrs @ 79°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0 Heat Resistance	LP-463CB-10-01*	Specification	Results	Status
2.2, Heat Resistance, 8 hrs @ 93°C"		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0 Heat Resistance		Specification	Results	Status
2.2, Heat Resistance, 24 hrs Water Immersion		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0 Heat Resistance	ASTM D1735	Specification	Results	Status
2.2, Heat Resistance, Cycles (5x)		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
24 hrs @ 79°C				
24 hrs @ 38°C / 95% RH				
24 hrs @ -29°C				
SECTION: 3.0 Peel Adhesion	LP-463TB-03-01*	Specification	Results	Status
3.0, Adhesion, Initial, 2 hrs @ RT		0.9 N / cm	3.8	Pass
SECTION: 3.0 Peel Adhesion	LP-463CB-10-01*	Specification	Results	Status
3.0, Adhesion, 168 hrs @ 79°C		3.3 N / cm	4.3	Pass
SECTION: 3.0 Peel Adhesion	LP-463CB-10-01*	Specification	Results	Status
3.0, Adhesion, 8 hrs @ 93°C		3.3 N / cm	4.1	Pass
SECTION: 3.0 Peel Adhesion		Specification	Results	Status
3.0, Adhesion, 24 hr Water Immersion		3.3 N / cm	5.5	Pass
SECTION: 3.0 Peel Adhesion	ASTM D1735	Specification	Results	Status
3.0, Adhesion, Heat Resistance, Cycles (5x)		3.3 N / cm	4.5	Pass
24 hrs @ 79°C				
24 hrs @ 38°C / 95% RH				
24 hrs @ -29°C				

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.