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TEST REPORT

PRODUCT: FT 1115
SUPPORT: FOAM BACKED VINYL
SUBSTRATE: FIBER BOARD
CERT NO.: 230103 - 0950



FCA MS-CB-134

OEM Rev Date: Dec 16

Adhesive - Water Based or PSA Film - Interior Grade - One Coat System
Type B - This adhesive is received pre applied to vinyl fabric or body cloth. The adhesive when heated becomes pressure sensitive, permitting a bond to a rigid substrate with the application of pressure.

TEST PARAMETERS:

SECTION: 3.2 Adhesive Peel Strength
Initial, 24 hrs @ RT

Specification
2.7 N / cm

Results
5.8

Status
Pass

SECTION: 3.2 Adhesive Peel Strength
168 hrs @ 79°C

LP-463CB-10-01

Specification
1.8 N / cm

Results
8.2

Status
Pass

SECTION: 3.2 Adhesive Peel Strength
168 hrs @ 38°C / 98% RH

ASTM D17363CB-10-01

Specification
2.2 N / cm

Results
7.9

Status
Pass

SECTION: 3.2 Adhesive Peel Strength
Cycles, 3X
24 hrs @ 79°C
24 hrs @ 38°C / 95% RH
24 hrs @ -29°C

LP-463CB-10-01

Specification
2.2 N / cm

Results
8.8

Status
Pass

SECTION: 3.3 Shear Adhesion
Initial, 24 hrs @ RT

Specification
55 kPa

Results
120.9

Status
Pass

SECTION: 3.3 Shear Adhesion
168 hrs @ 79°C

LP-463CB-10-01

Specification
48 kPa

Results
108.3

Status
Pass

SECTION: 3.3 Shear Adhesion
168 hrs @ 38°C / 98% RH

ASTM D1735

Specification
55 kPa

Results
114.3

Status
Pass

SECTION: 3.3 Shear Adhesion
Cycles, 3X
24 hrs @ 79°C
24 hrs @ 38°C / 95% RH
24 hrs @ -29°C

LP-463CB-10-01

Specification
55 kPa

Results
104.6

Status
Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.