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**TEST REPORT**

PRODUCT: **A5709A**  
SUPPORT: **2 MIL PET**  
SUBSTRATE: **PP**  
CERT NO.: **230109 - 1111**



**TOYOTA TSK 6712G -OT**  
OEM Rev Date: Sep 05  
Toyota Engineering Standard - Sealing Foams for Interior Trim

*Tested in accordance with JDC protocols and provided as product information only. Actual product and application substrates would need to be tested for OEM certification.*

**TAPE REQUIREMENTS:**

SECTION:	ASTM	Specification	Results	Status
<b>6.3 Adhesive Peel Strength</b>	ASTM D3330	<b>5 N / 25 mm</b>	8.6	<b>Pass</b>
6.3.2, Initial, 10 mins @ RT				
6.3.2, Normal 24 hrs @ RT		<b>5 N / 25 mm</b>	5.6	<b>Pass</b>
<b>6.3 Adhesive Shear Strength</b>	ASTM D1002	<b>100 kPa</b>	283.0	<b>Pass</b>
6.3.3, Initial, 10 mins @ RT				
6.3.3, Normal 24 hrs @ RT		<b>100 kPa</b>	386.2	<b>Pass</b>
<b>6.3 Adhesive Durability, Peel Strength</b>	ASTM D3330	<b>5 N / 25 mm</b>	5.1	<b>Pass</b>
6.3.4, Heat Aging, 240 hrs @ 80°C				
6.3.5, Humidity Aging, 240 hrs @ 50°C / 95% RH		<b>5 N / 25 mm</b>	11.3	<b>Pass</b>
6.3.6, Thermal Cycling 3X		<b>5 N / 25 mm</b>	9.7	<b>Pass</b>
15.5 hrs @ 80°C				
0.5 hrs @ RT				
7.5 hrs @ -30°C				
0.5 hrs @ RT				
15.5 hrs @ 50°C / 95% RH				
0.5 hrs @ RT				
7.5 hrs @ -30°C				
0.5 hrs @ RT				
6.3.7, High Temp Bonding, 30 mins @ 80°C		<b>3 N / 25 mm</b>	11.5	<b>Pass</b>
<b>6.3.8 Creep</b>		<b>&lt; 5 mm</b>	3.0	<b>Pass</b>
6.3.8.1, Peel Creep Test @ 90°, 24 hrs @ 80°C and .2 N (20 g) load				
6.3.8.2, Shear Creep Test 180° 24 hrs @ 80°C and .5 N (50 g) load		<b>&gt; 1440 mins</b>	> 1440	<b>Pass</b>
<b>6.4 Smell</b>	TSM 0505G	<b>&gt; 1.5 Rating</b>	Rather Pleasant 1	<b>Pass</b>
6.4, Initial Smell, 1 hr @ 80°C, 30 mins @ RT				
6.4, After Aging Smell, 96 hrs @ 80°C, 30 mins @ RT, 1 hr @ 80°C, 30 mins @ RT			Neither Pleasant nor Unpleasant - 0	<b>Pass</b>

CERTIFIED BY:   
Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.  
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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.  
This laboratory is not accredited for the calibrations or tests marked \*.