



250 Chester Street  
Painesville, Ohio 44077  
Phone: **866-GO-AVERY (866-462-8379)**  
Fax: **888-358-4469**  
email: **psa.tape@averydennison.com**  
URL: **tapes.averydennison.com**

**TEST REPORT**

PRODUCT: **HPA 9353**  
SUPPORT: **PEU FOAM**  
SUBSTRATE: **SS**  
CERT NO.: **221222 - 0735**



**TOYOTA TSK 6712G -1A- 30-N-LT**  
OEM Rev Date: Sep 05  
Toyota Engineering Standard - Sealing Foams for Interior Trim

**TAPE REQUIREMENTS:**

SECTION:	Specification	Results	Status
<b>6.2.1 Flammability</b> 6.2.1, Initial, Component	FMVSS 302 <b>&lt; 10 cm / min</b>	EBRZT	<b>Pass</b>
<b>6.3 Adhesive Peel Strength</b> 6.3.2, Initial, 10 mins @ RT	ASTM D3330 <b>7 N / 25 mm</b>	10.2	<b>Pass</b>
6.3.2, Normal 24 hrs @ RT	<b>7 N / 25 mm</b>	9.5	<b>Pass</b>
<b>6.3 Adhesive Shear Strength</b> 6.3.3, Initial, 10 mins @ RT	ASTM D1002 <b>100 kPa</b>	97.2 Tear	<b>Pass</b>
6.3.3, Normal 24 hrs @ RT	<b>100 kPa</b>	93.6 Tear	<b>Pass</b>
<b>6.3 Adhesive Durability, Peel Strength</b> 6.3.4, Heat Aging, 240 hrs @ 80°C	ASTM D3330 <b>7.0 N / 25 mm</b>	14.2	<b>Pass</b>
6.3.5, Humidity Aging, 240 hrs @ 50°C / 95% RH	<b>7.0 N / 25 mm</b>	12.4	<b>Pass</b>
6.3.6, Thermal Cycling 3X 15.5 hrs @ 80°C 0.5 hrs @ RT 7.5 hrs @ -30°C 0.5 hrs @ RT 15.5 hrs @ 50°C / 95% RH 0.5 hrs @ RT 7.5 hrs @ -30°C 0.5 hrs @ RT	<b>7.0 N / 25 mm</b>	14.3	<b>Pass</b>
6.3.7, High Temp Bonding, 30 mins @ 80°C	<b>3.0 N / 25 mm</b>	9.1	<b>Pass</b>

CERTIFIED BY:

**Dave Nichols Jr, Automotive Lab Technician**

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.