TEST REPORT



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SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion *)

FT 8392 PRODUCT: SUPPORT: **PVC FOAM** SUBSTRATE: ABS CERT NO.:

221221 - 1459

TOYOTA TSK 6505G - 2B1

OEM Rev Date: Mar 96

Toyota Engineering Standard - Caulking, Sponge, Sealants

Specification

5.9 N / 15 mm

ASTM D1876

2B1 - Semi-close cell type syntheic rubber (Hard)

Acrylic Based



Status

Pass

Results

12.5

TAPE REQUIREMENTS:

4.11.1, Initial, 5 mins As Received	Cohesive Failure	Cohesive Split	Pass
SECTION: 4.11.2 Peel Adhesion 4.11.2, Peel Adhesion, Initial, 5 mins As Received	Specification ASTM D3330 5.9 N / 15 mm	Results 7.0	Status Pass
4.11.2, Peel Adhesion, 24 hrs @ RT	5.9 N / 15 mm	7.7	Pass
4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C	5.9 N / 15 mm	9.0	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT

ISSUE DATE: 1-1-25

6-20-2003

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.