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sa.tape@averydennison.com OEM Rev Date: Mar 96

SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion *)

FT 8392 12 PT BD PVC FOAM

Specification

Cohesive Failure

ASTM D1876

SUBSTRATE: PP

CERT NO.: 221221 - 1500

TOYOTA TSK 6505G - 2B1

Toyota Engineering Standard - Caulking, Sponge, Sealants

TEST REPORT

2B1 - Semi-close cell type syntheic rubber (Hard)

Acrylic Based

PRODUCT: SUPPORT:



Status

Pass

Results

Cohesive Split

TAPE REQUIREMENTS:

4.11.1, Initial, 5 mins As Received

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SECTION: 4.11.2 Peel Adhesion	Specification	ASTM D3330	Results	Status
4.11.2, Peel Adhesion, Initial, 5 mins As Received	2.0 N / 15 mm		5.9	Pass

4.11.2, Peel Adhesion, 24 hrs @ RT	2.0 N / 15 mm	6.5	Pass

4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C	2.0 N / 15 mm	5.3	Pass
T. I I.Z, I CCI Adilesion, Tilgii Temp, 24 ms (a) 00 0	2.0 14 / 15 11111	0.0	1 433

4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT 2.0 N / 15 mm 9.2 Pas	4.11.2.	Peel Adhesion.	Water Immersed.	10 days @ 40°C. 1 hr @ RT	2.0 N / 15 mm	9.2	Pass
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CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: <u>1-1-25</u>

6-20-2003

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.