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SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion *)

TEST REPORT

FT 8392 12 PT BD PRODUCT: SUPPORT: **PVC FOAM**

SUBSTRATE: ABS

CERT NO.: 221221 - 1500

TOYOTA TSK 6505G - 2B1

OEM Rev Date: Mar 96

Toyota Engineering Standard - Caulking, Sponge, Sealants

Specification

ASTM D1876

2B1 - Semi-close cell type syntheic rubber (Hard)

Acrylic Based



Status

Results

TAPE REQUIREMENTS:

4.11.1, Initial, 5 mins As Received	Cohesive Failure	Cohesive Split	Pass
SECTION: 4.11.2 Peel Adhesion	<u>Specification</u> As	STM D3330 Results	<u>Status</u>
4.11.2, Peel Adhesion, Initial, 5 mins As Received	5.9 N / 15 mm	7.0	Pass

4.11.2, Peel Adhesion, 24 hrs @ RT	5.9 N / 15 mm	7.7	Pass

4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C	5.9 N / 15 mm	9.0	Pass
T. 11.2, 1 CCI Adricsion, Thigh Temp, 24 ms (a) 00 C	3.3 147 13 11111	0.0	1 433

4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT	4 11 2 Peel Adhesion	Water Immersed	10 days @ 40°C 1 hr @ RT	5.9 N / 15 mm	12.5	Pass
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CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

6-20-2003

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.